

IX Всероссийская Диановская конференция по волоконной оптике

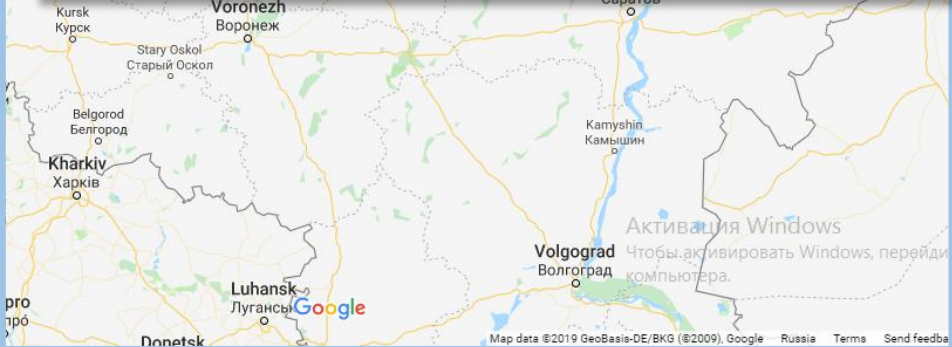
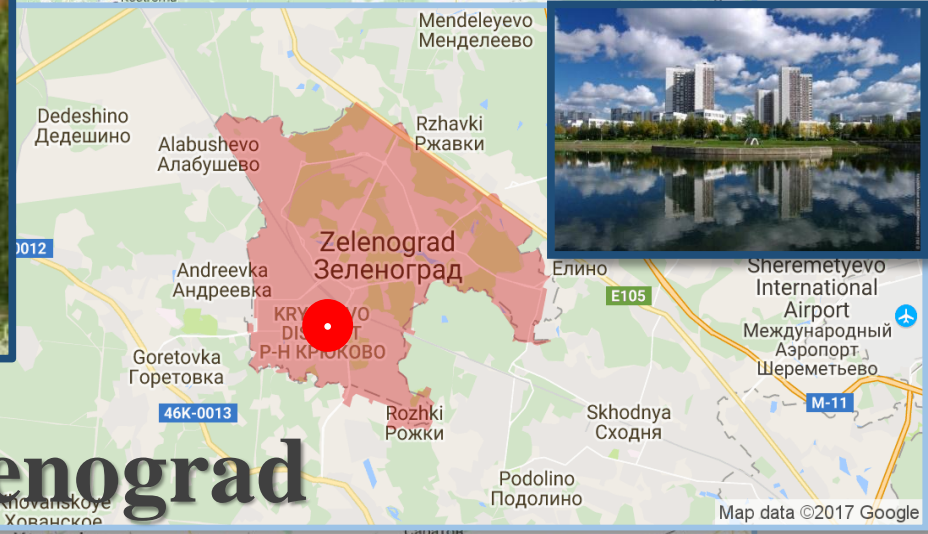


**Оптические запоминающие
устройства в интегральном
исполнении на основе
фазопеременных материалов**

к.т.н., нач. лаб.
Лазаренко П.И.

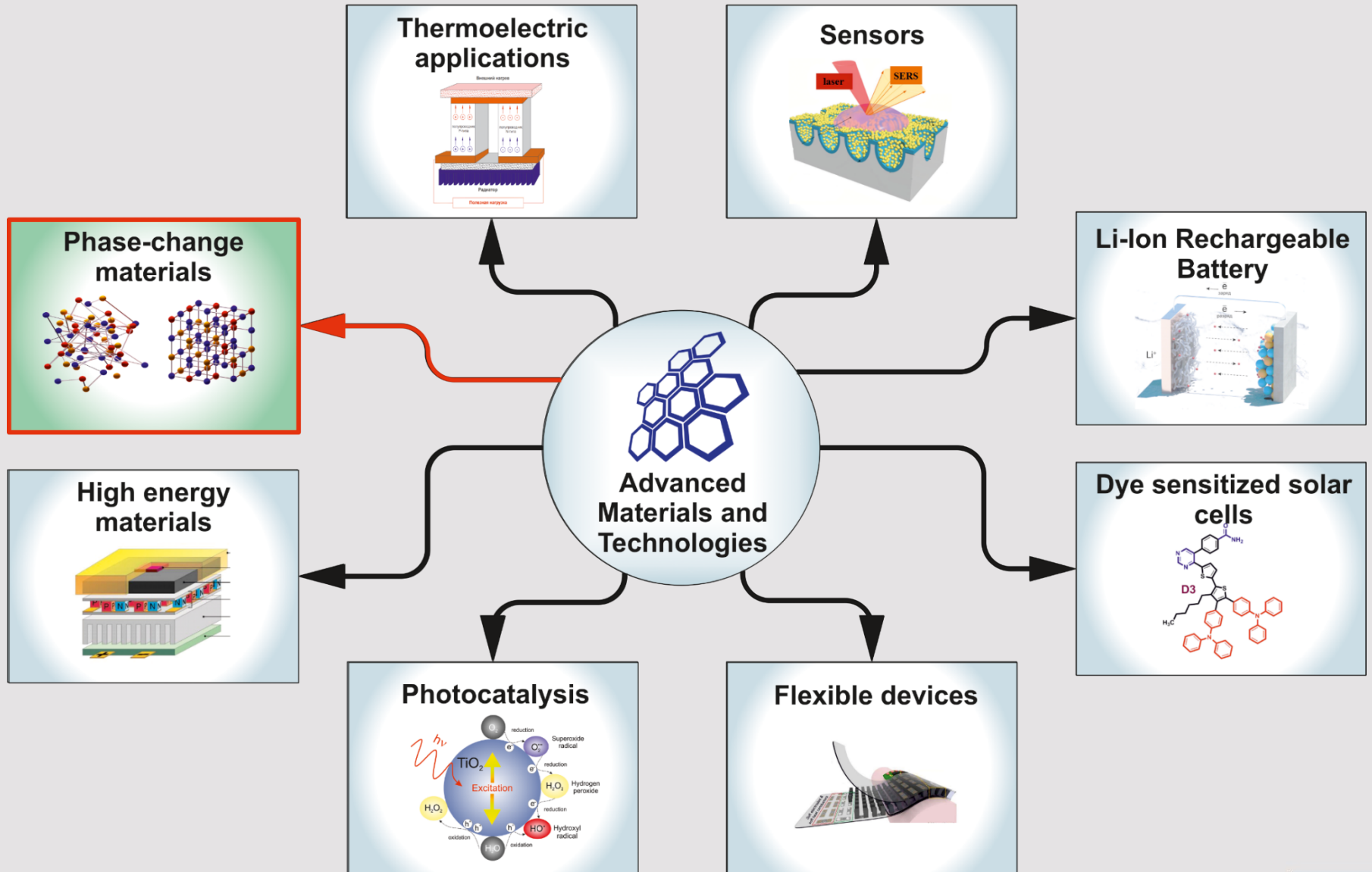
Пермь, 2023

National Research University of Electronic Technology





Development and Fabrication





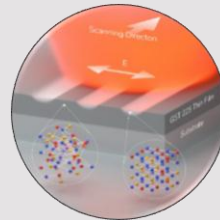
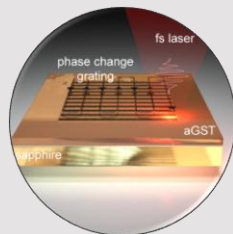
«Материалы и устройства активной фотоники»

Научно-исследовательская лаборатория



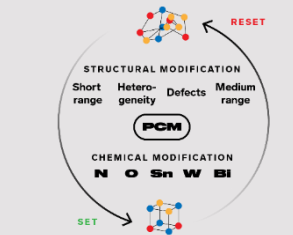
Направления научных исследований

Перестраиваемые
элементы
фотоники

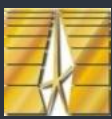


Инженерия
поверхности,
лазерная
модификация

Интегральные
фотонные элементы



Материалы,
фазовые превращения,
моделирование



Перестраиваемые энергонезависимые метаповерхности

Достоинства элементов:

- Реверсивное переключение;
- Энергонезависимость состояний;
- Малое энергопотребление (мДж/см²);
- Материалы подходят для создания элементов, работающих на различных длинах волн, в том числе в видимом диапазоне спектра;
- Быстрые переключения (менее 100 нс);
- Многоуровневое управление сигналом за счет частичной кристаллизации.

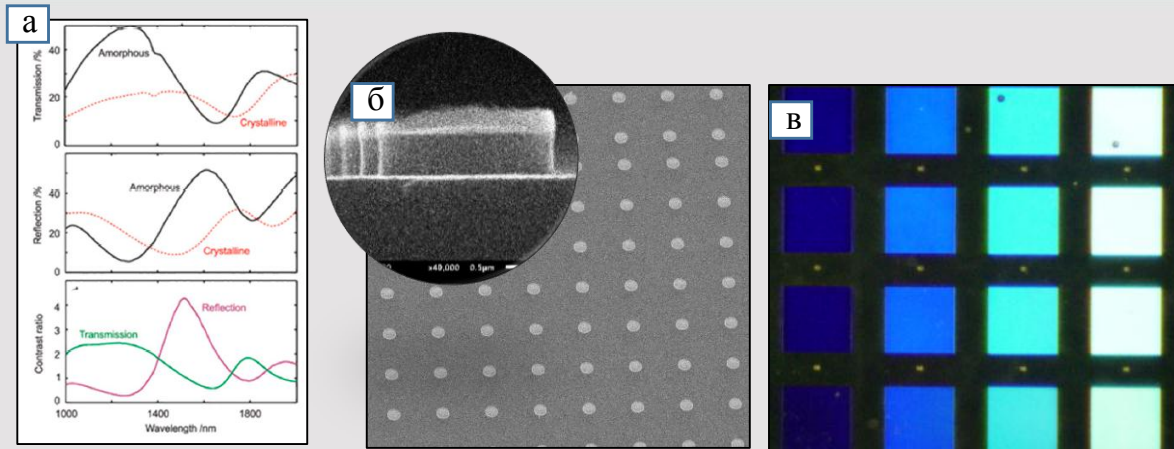


Рисунок 1 – Формируемые активные диэлектрические метаповерхности на основе изготавливаемых в НИУ МИЭТ халькогенидных тонкопленочных покрытий: (а) изменение оптических параметров структуры при изменении фазового состояния; (б) РЭМ изображение изготавливаемого элемента; (в) вид сформированных элементов в оптический микроскоп.

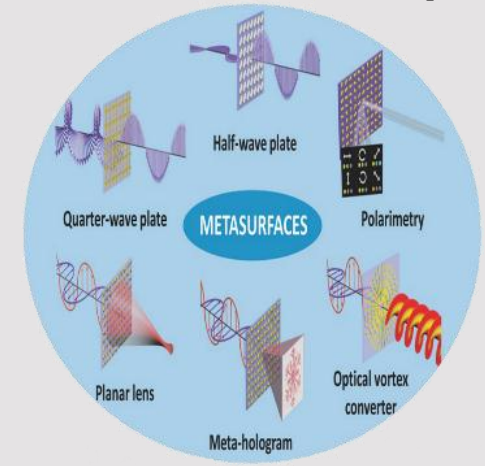
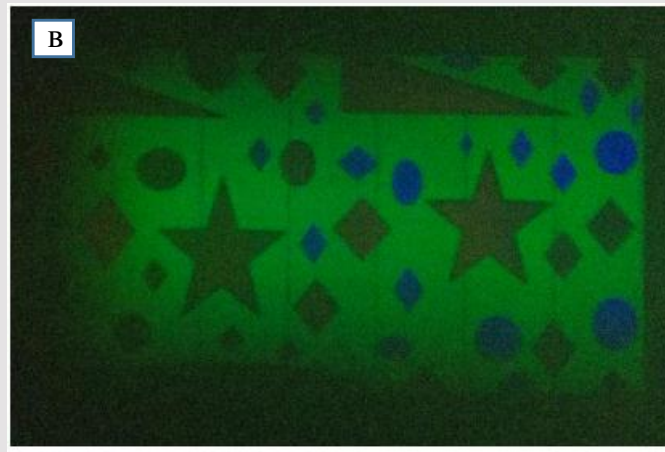
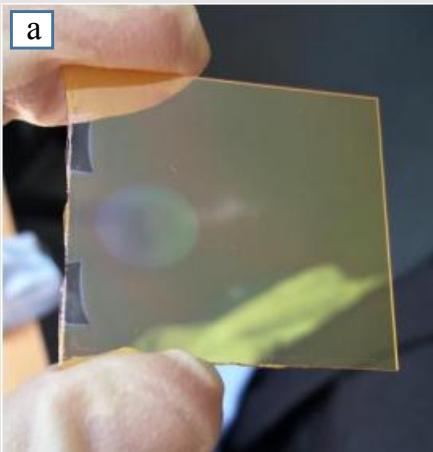
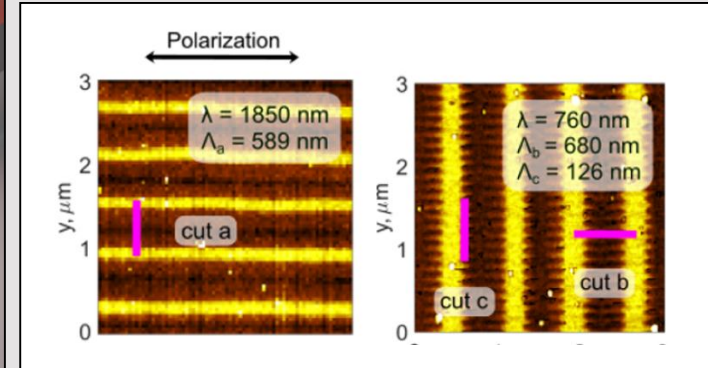
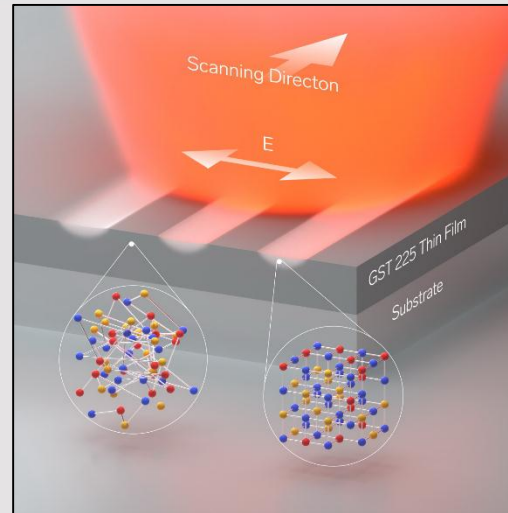
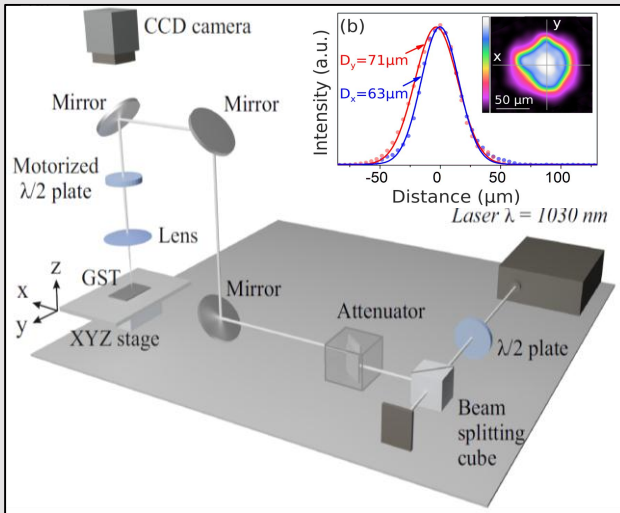


Рисунок 2 – На основе формируемых в НИУ МИЭТ халькогенидных тонкопленочных покрытий продемонстрирована возможность изготовления реконфигурируемых голографических элементов для систем дополненной реальности: (а) общий вид элемента; (б) спектр пропускания тонкой пленки; (в) демонстрация работа записанных голограмм.

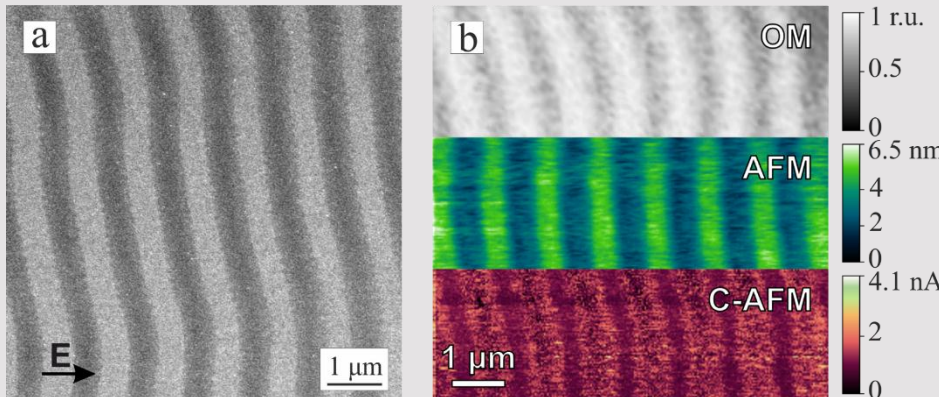


Laser-induced Periodic Surface Structures

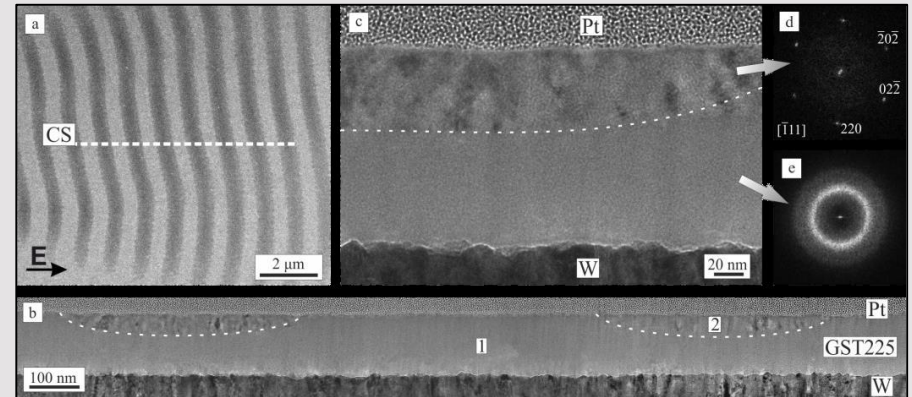


The scheme of the experimental setup and (b) formation of the binary grating on the GST surface by a scanning femtosecond beam

Result of the investigation using AFM



The results of the microscopy studies. E is the light field vector of the laser beam.

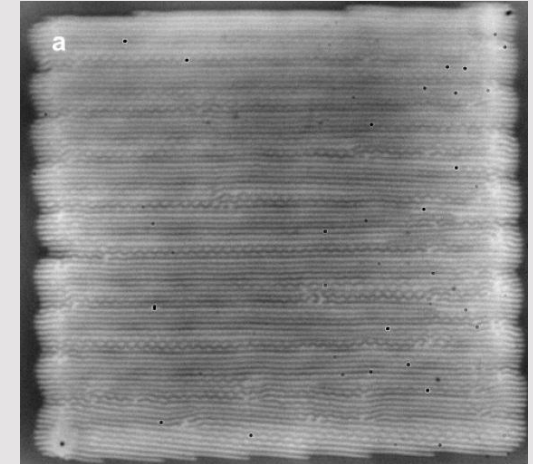
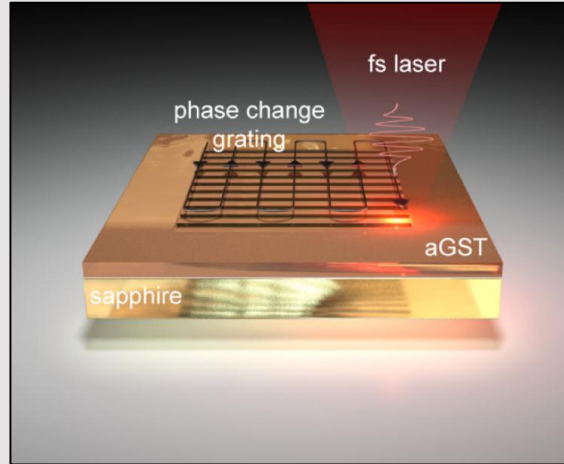
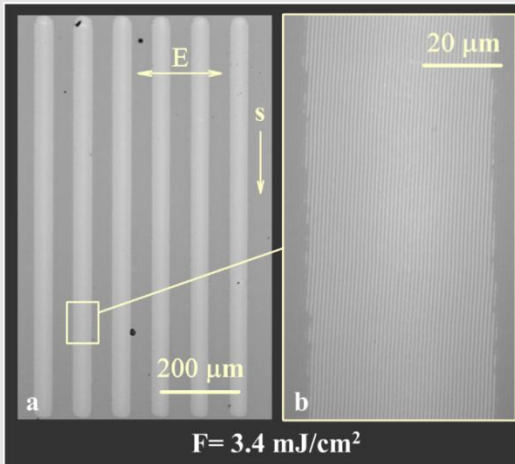


The results of the electron microscopy analysis: a) the SEM image; b,c) TEM images of the ripples profile at different scales.

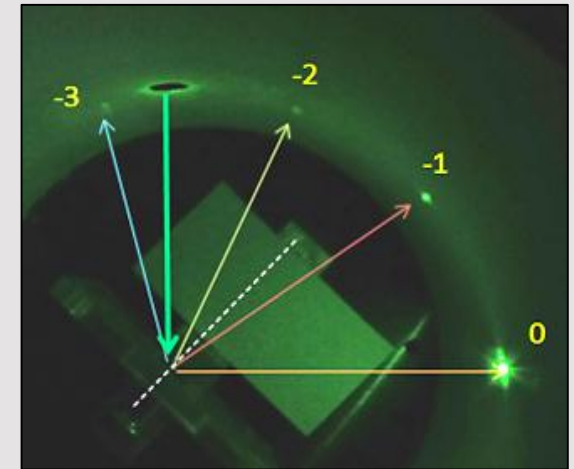
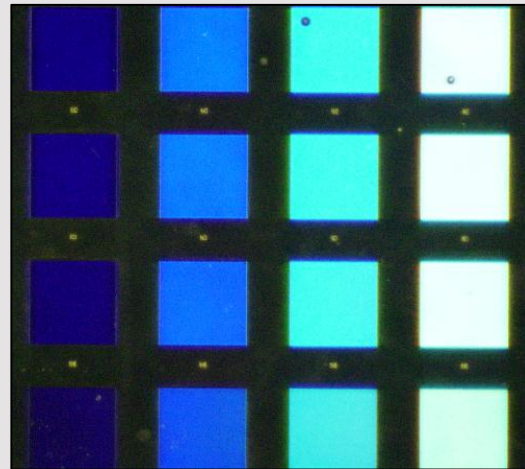
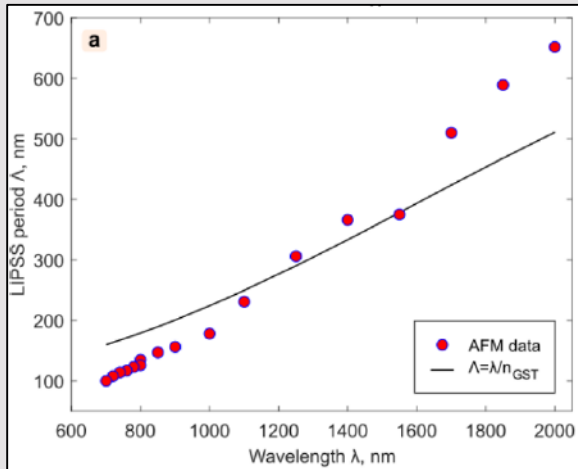
- [1] S. Kozyukhin, et al. Laser-induced modification and formation of periodic surface structures (ripples) of amorphous GST225 phase change materials // Optics and Laser Technology 113 (2019) 87–94
- [2] S. Kozyukhin and et al. Specific Features of Formation of Laser-Induced Periodic Surface Structures on Ge₂Sb₂Te₅ Amorphous Thin Films under Illumination by Femtosecond Laser Pulses // PSS:B 257 (2020) P. 1900617



Two-Phase Binary Diffraction Gratings



- (a) The image of the stripes obtained by scanning with a fluence of $F = 3.4 \text{ mJ/cm}^2$ at a speed $V_{sc} = 0.04 \text{ mm/s}$.
(b) Zoomed structure of rippled Vector \mathbf{s} indicates the direction of scanning, \mathbf{E} shows the polarization of the light beam
(c) The scheme of the formation of the binary grating. (d) Large-scale quality of GST phase gratings.



Fabricated Two-Phase Binary Diffraction Gratings

[1] P.I. Trofimov and et al. Rewritable and Tunable Laser-Induced Optical Gratings in Phase-Change Material Films // ACS Appl. Mater. Interfaces 13, 27 (2021) P. 32031–32036
[2] M. Smaev and et al. Direct Single-Pass Writing of Two-Phase Binary Diffraction Gratings in a $\text{Ge}_2\text{Sb}_2\text{Te}_5$ Thin Film by Femtosecond Laser Pulses// Apl. Surf. Sci. (2021) (submitted)



Фотонные интегральные элементы и схемы

Достоинства элементов:

- Реверсивное переключение;
- Энергонезависимость состояний;
- Малое энергопотребление ($\text{мДж}/\text{см}^2$);
- Рабочая длина волны 1550 нм;
- Длительность переключения менее 100 нс;
- Количество бит в ячейке более 3 бит;
- Возможность интегрального исполнения;
- Помехоустойчивость;
- Рабочий диапазон от -50 до 100 С;
- Совместимость с процессами кремниевой микроэлектроники.

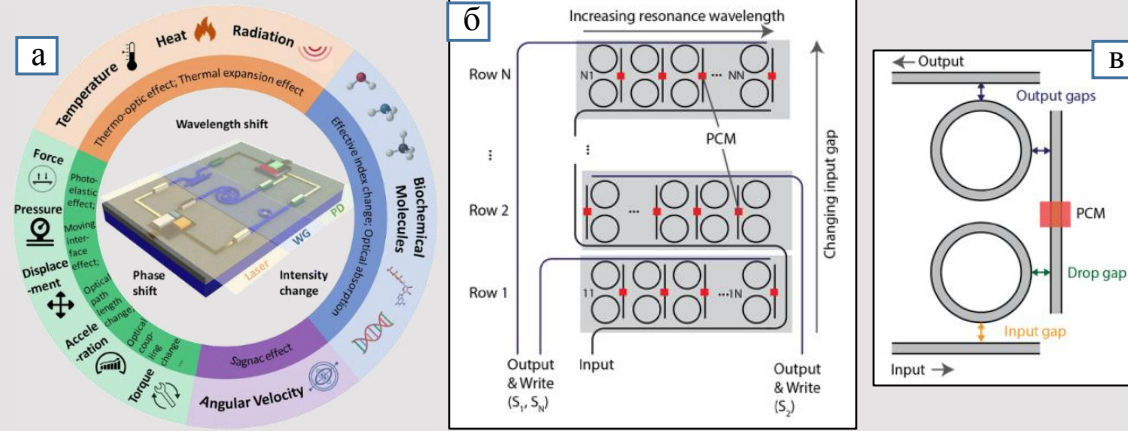


Рисунок 1 – Перспективы использования изготавливаемых элементов интегральной фотоники (а), а также схематичное изображение одного из прорабатываемых варианта планируемой к изготовлению логической фотонной интегральной схемы для полностью оптических нейроморфных вычислений

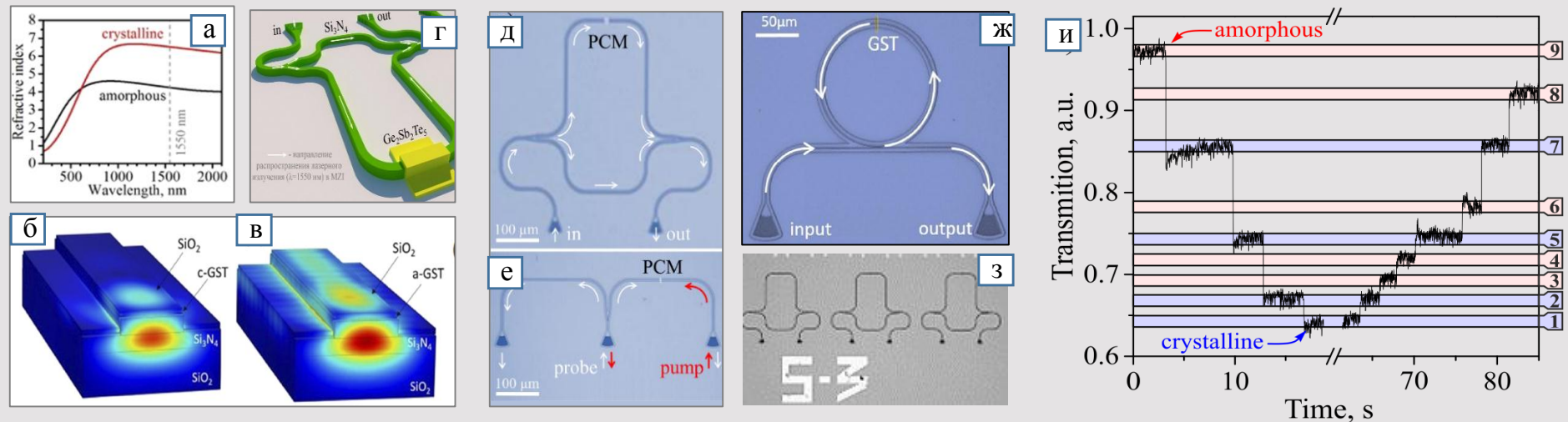


Рисунок 2 – Оптические параметры тонких пленок с разным фазовым состоянием (а) и 3D моделирование распределение интенсивности излучения в элементах на их основе (б-г). Изготовленные коллективом единичные элементы различного назначения, а также демонстрация возможности их реверсивного переключения между 9 различными логическими состояниями.



Интегральные фотонные элементы на основе фазопеременных материалов



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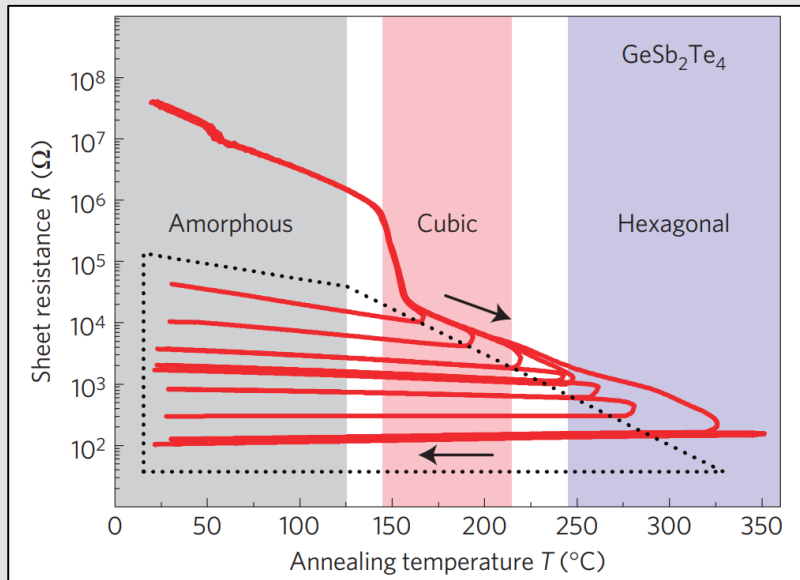
Глухенькая В.Б.
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м.н.с.
МИЭТ

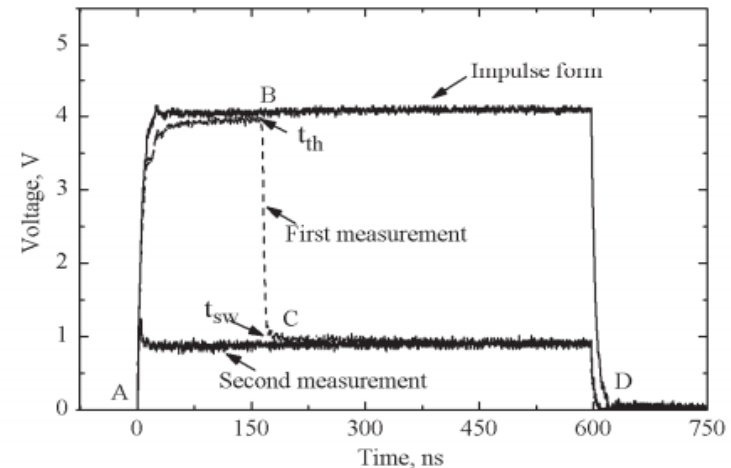
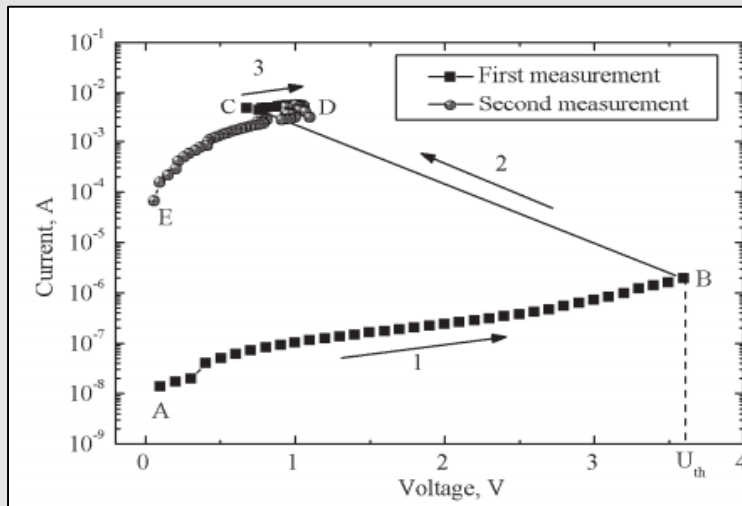


Electrical properties



The advantages of Ge-Sb-Te (GST) materials:

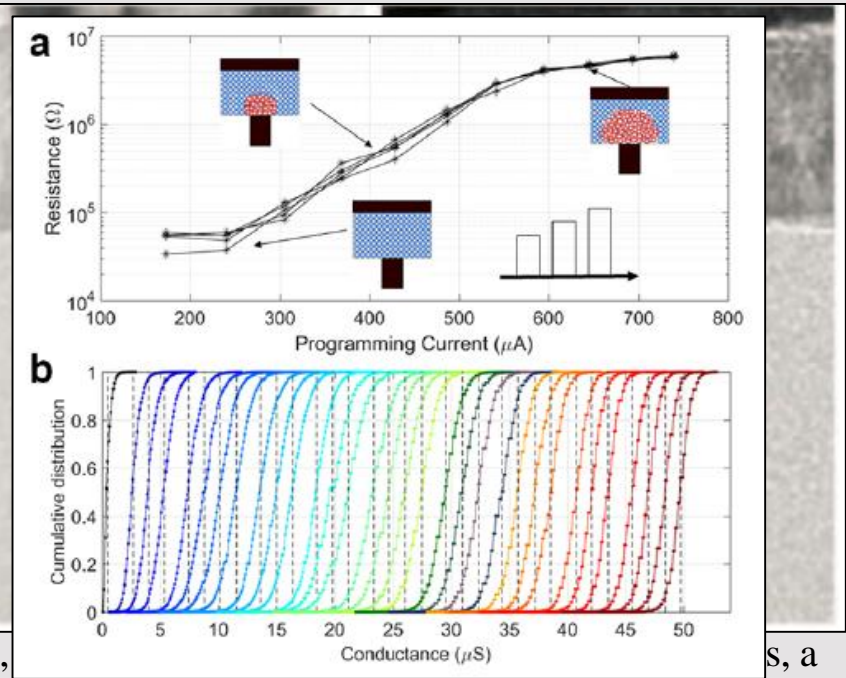
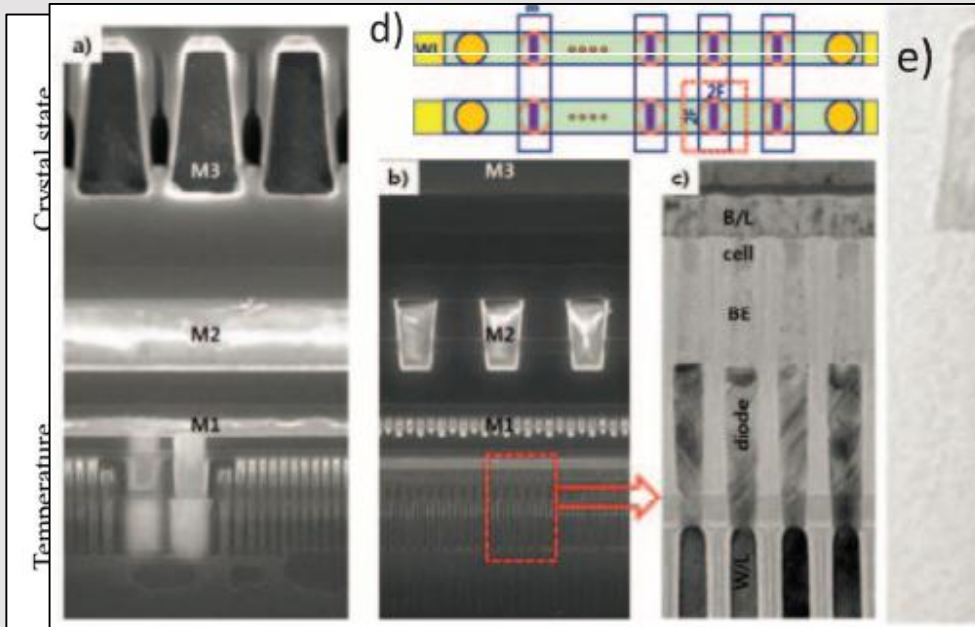
1. Rapid phase transitions (< 50 ns).
2. Sufficient stability of phase state (> 10 years).
3. Significant change of the properties ($> 10^3$ Ohm·cm).
4. High radiation resistance .
5. Small cell size ($4F^2$).



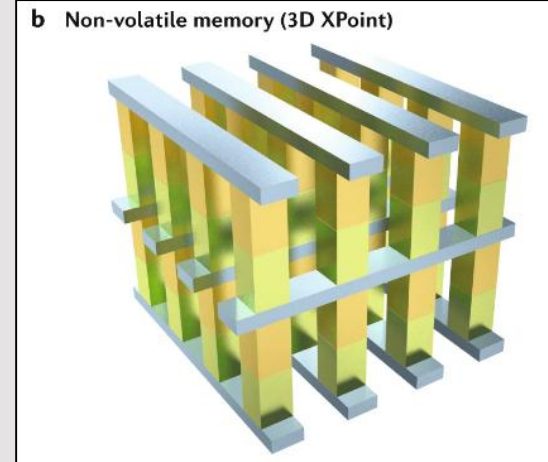
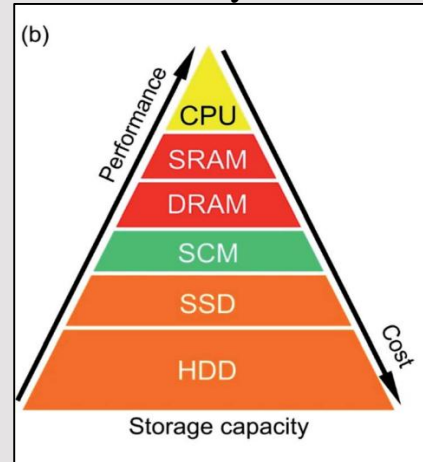
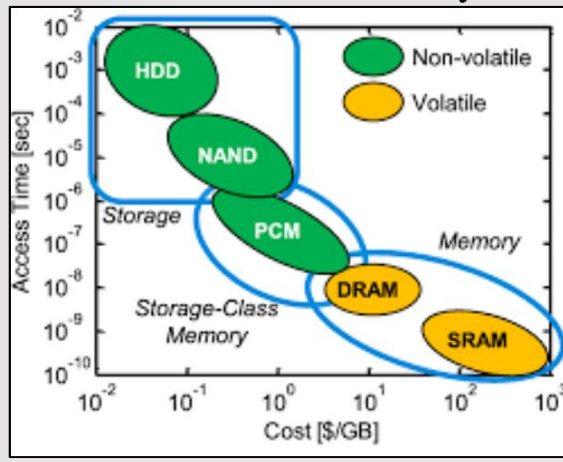
Results of DC and impulse measurements for GST225 thin films.



How does it work?

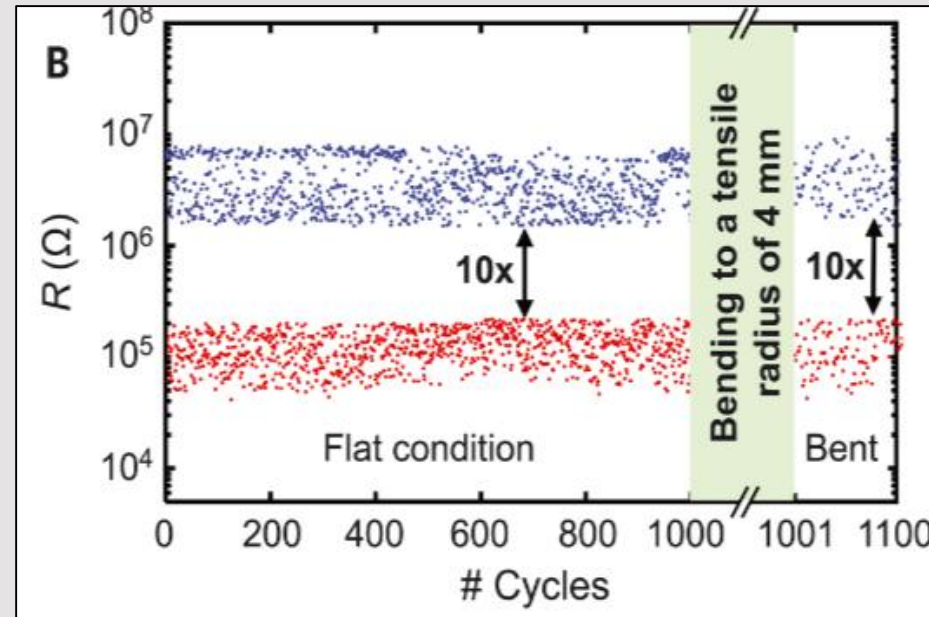
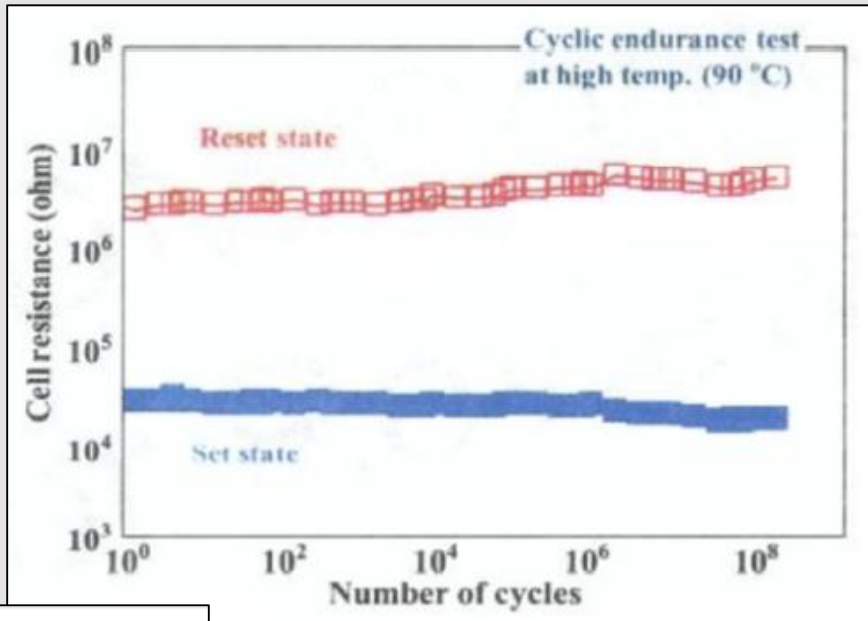


Some reports showed very promising results; for example, write latency of 150 ns, and a write cyclic endurance of more than 10^9 .



[1] G.W. Burr, et al. Recent Progress in Phase-Change Memory Technology, IEEE 6(2), (2016) P. 146-162.

Flexible PCM devices

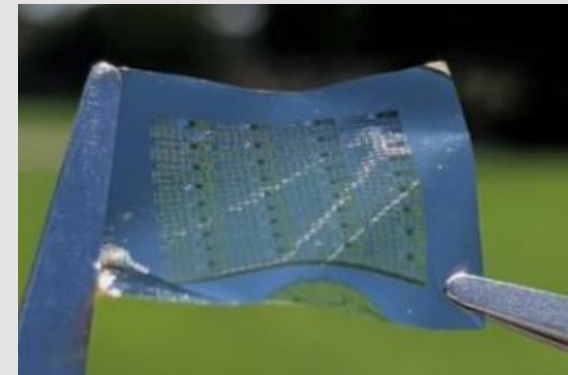


XPoint 1st G. 128Gb
XPoint 2nd G. 256Gb

Intel XPoint
from Samsung and Micron

Characteristics of non-volatile memory (NVM) technologies in comparison with dynamic memory (DRAM) and NAND flash memory.

	DRAM	STT-MRAM	PCM	NAND Flash
Maturity	Product	Prototype	Product	Product
Read latency	10 ns	10 ns	20–50 ns	25 us
Write latency	10 ns	10 ns	80–500 ns	200 us
Erase latency	N/A	N/A	N/A	200 ms
Energy per bit access (r/w)	2 pJ	0.02 pJ	20pJ/100 pJ	10 nJ
Static power	Yes	No	No	No
Endurance (writes/bit)	10 ¹⁶	10 ¹⁶	10 ⁶ –10 ⁸	10 ⁵
Cell size	6–8 F ²	>6 F ²	5–10 F ²	4–5 F ²
MLC	N/A	4 bits/cell	4 bits/cell	4 bits/cell

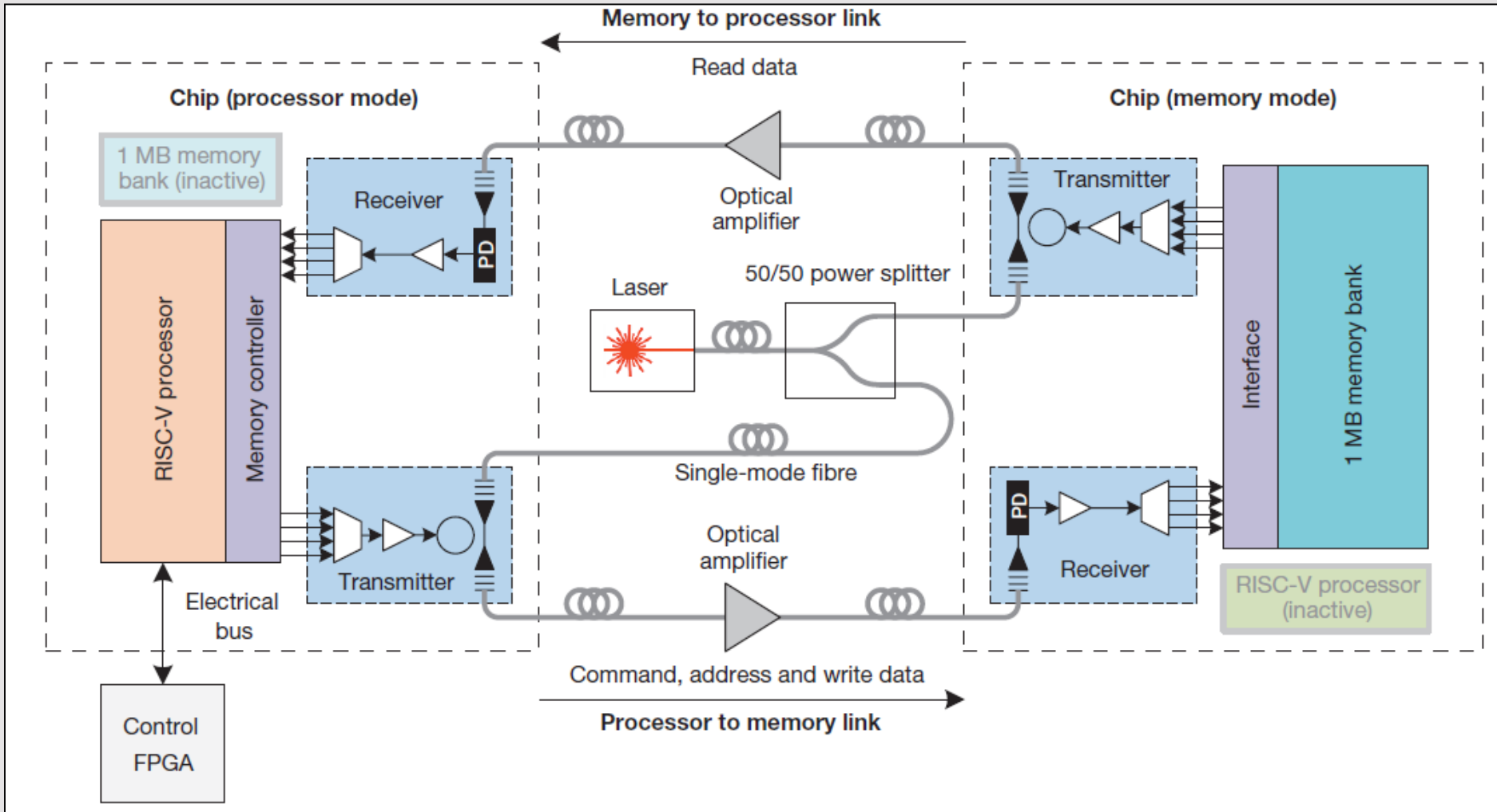




Non-volatile optical devices



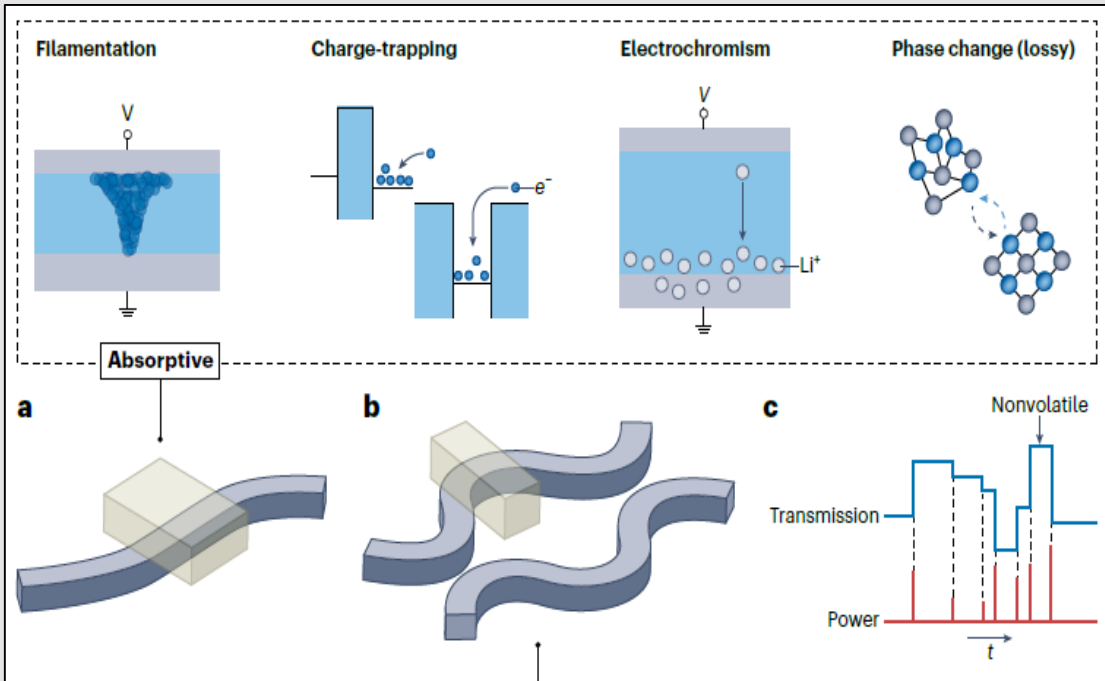
Block diagram of the optical system



The system uses one chip acting as the processor and the other acting as memory, connected by a full-duplex optical link with a round-trip distance of 20 m by fibre.



Nonvolatile transmission modulation



Technological features:

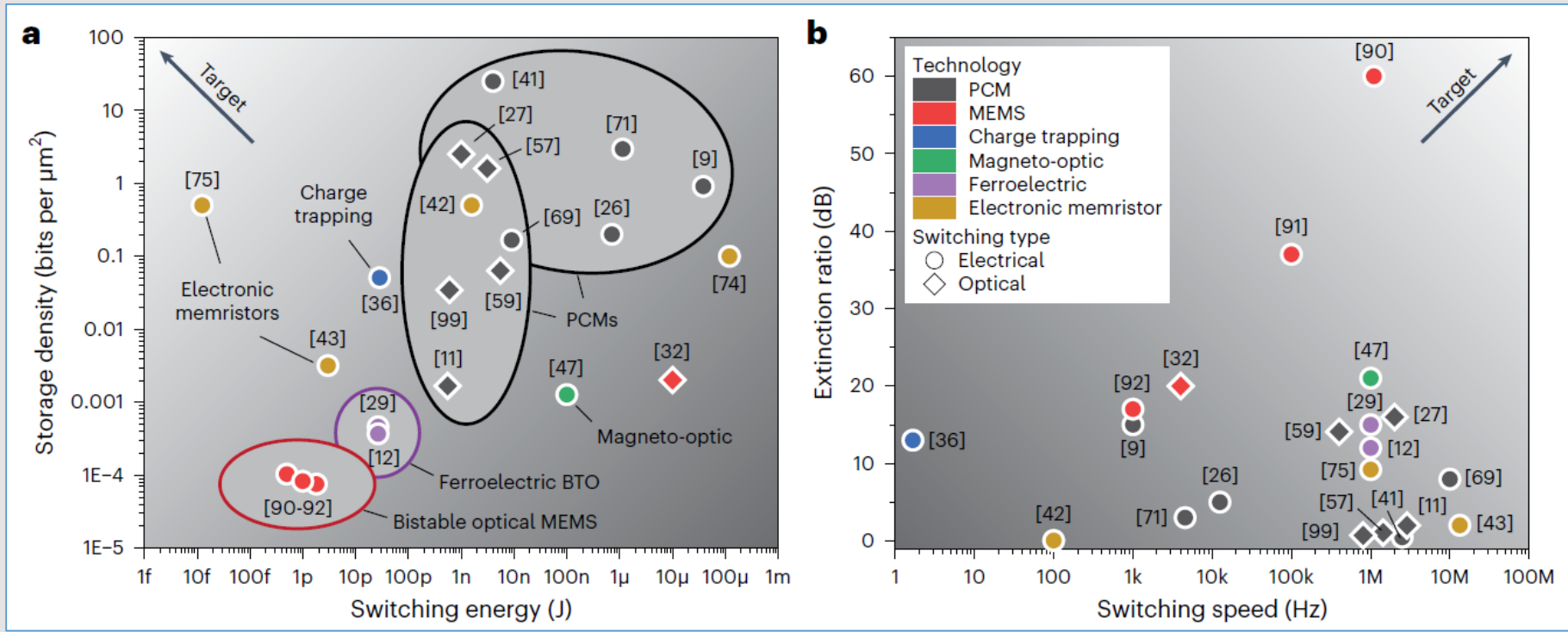
- Lattice coherency;
- Adhesion strength;
- Electrical contact type;
- Temperature processing compatibility;
- Avoiding interfacial defects;
- CMOS compatibility.

The performance parameters:

- Retention time and stability;
- Programming speed;
- Modulation depth;
- Cyclability;
- Footprint,
- Power consumption;
- Cost.



Performance metrics



Technology (E/O switched)	Switching speed ^a	Switching energy ^a	Bits stored	Footprint (μm ²)	ER ^b (dB)	Insertion loss (dB)	Max. cycles
MEMS (O)	4 kHz	10 μJ	1 bit	400	20	1	>30
MEMS (E)	0.1–1 MHz	0.5–1 pJ	1 bit	>10,000	60	>0.025	10 ¹⁰
Memristor (E)	1 MHz	12.5 fJ	1 bit	2	9.2	25	>10 ³
MO (E)	1 MHz	100 nJ	>3 bits	8,000	21	2.5	>7
Ferroelectric (E)	1 MHz	30 pJ	>3 bits	>20,000	12	>0.07	300
Trapped charge (E)	1 Hz	30 pJ	4 bits	315	13	2	>30
PCM (E)	1–10 MHz	4 nJ–10 μJ	4 bits	1–500	0.5–15	>0.4	5 × 10 ⁵
PCM (O)	1–10 MHz	0.1–1 nJ	6 bits	1–310	0.7–16	>0.75	10 ⁶

[1] N.Youngblood et al. Integrated optical memristors // Nature Photonics (2023)

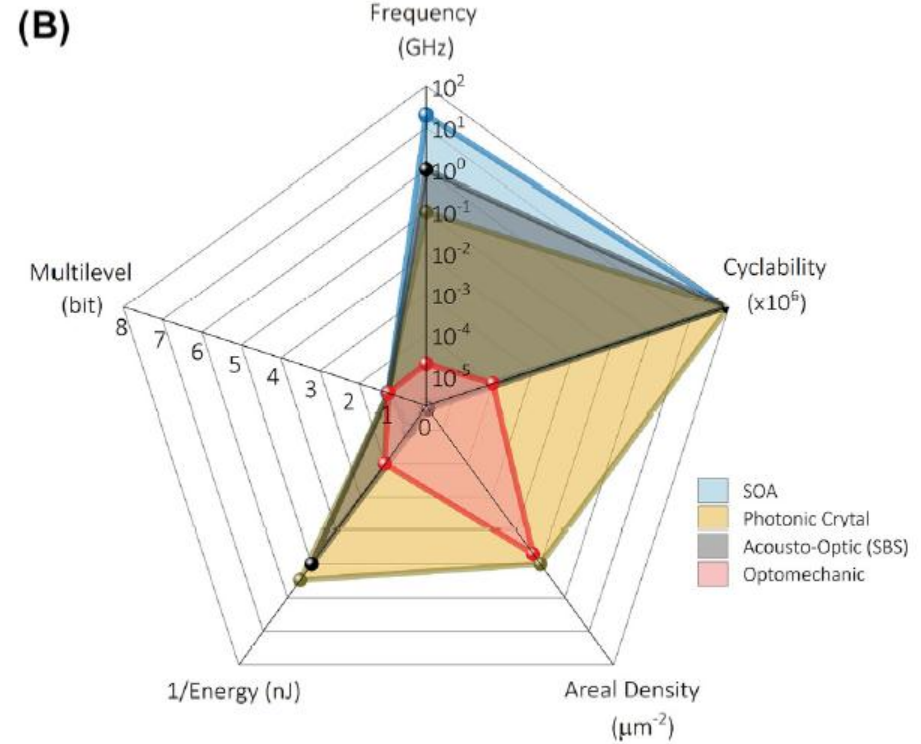
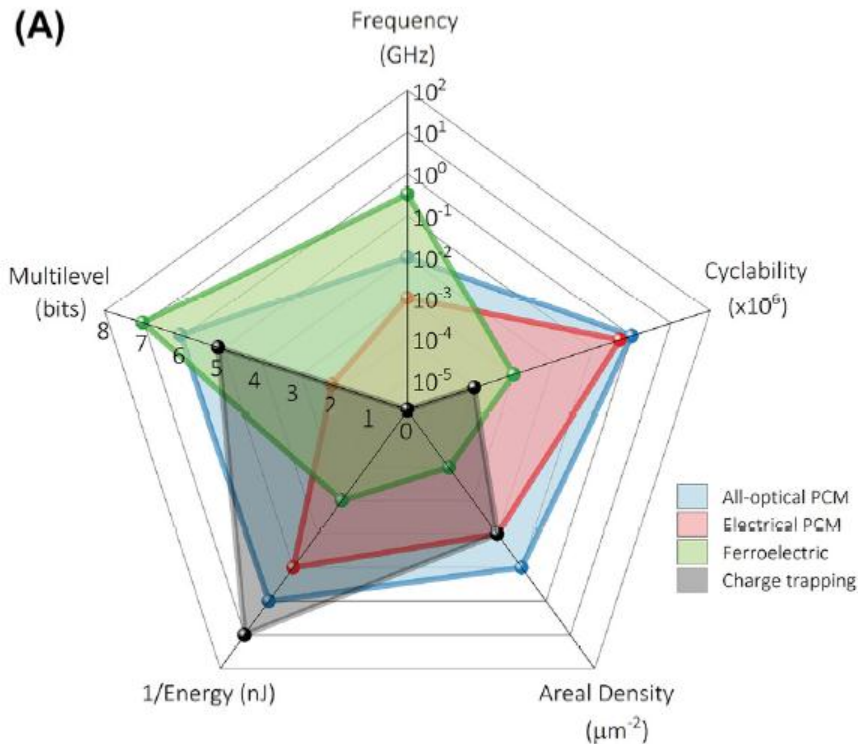


Optical memory devices

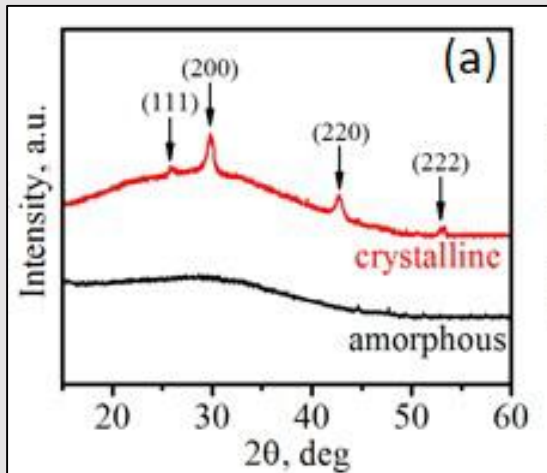


ЭнергоНЕзависимые

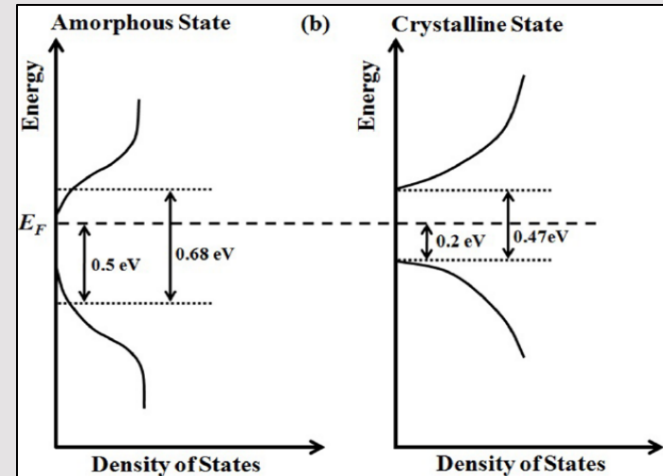
Энергозависимые



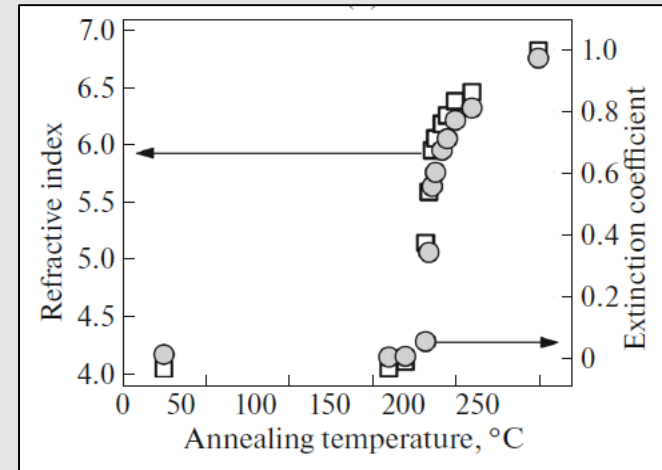
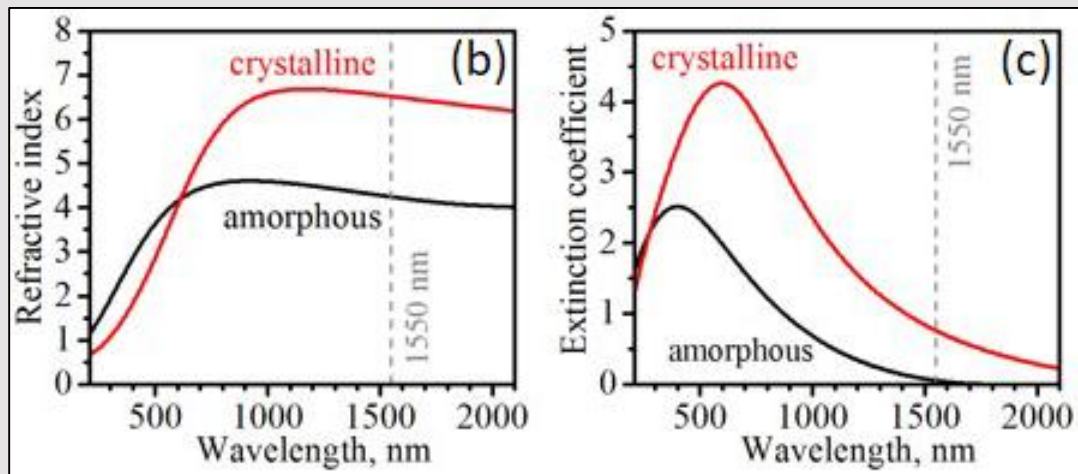
Optical properties of GST225 thin films



The XRD spectra of the as-deposited and annealed $\text{Ge}_2\text{Sb}_2\text{Te}_5$ films

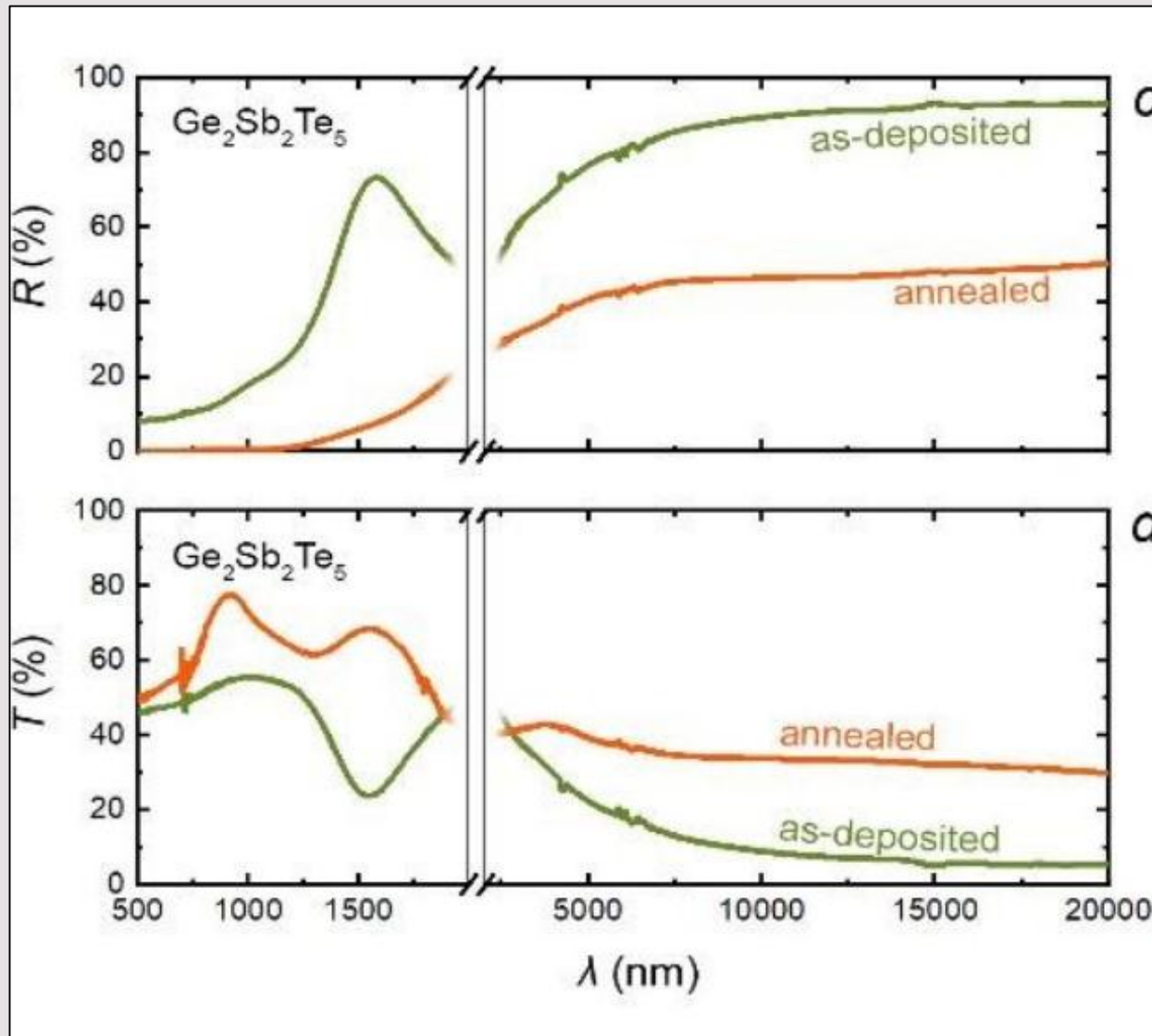


Simplified band gap diagrams for amorphous and crystalline GST films



(b) The spectra of the refractive index for the amorphous and crystalline GST films; (c) The spectra of the extinction coefficient for the amorphous and crystalline GST films.

Optical properties of GST225 thin films

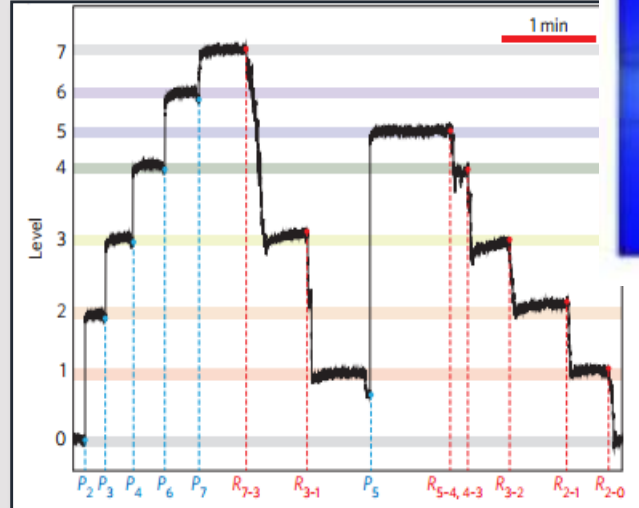
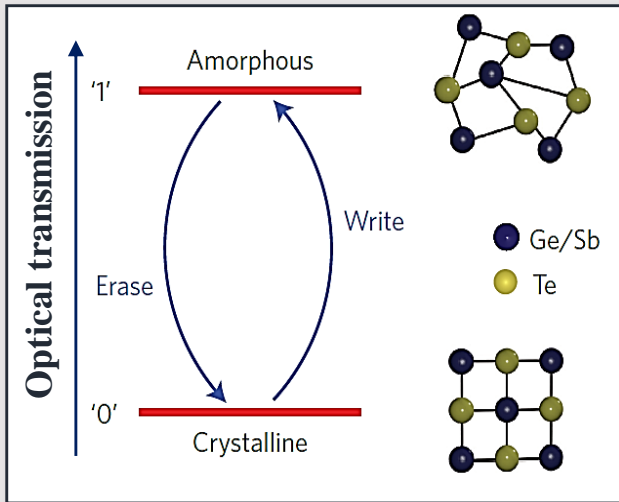
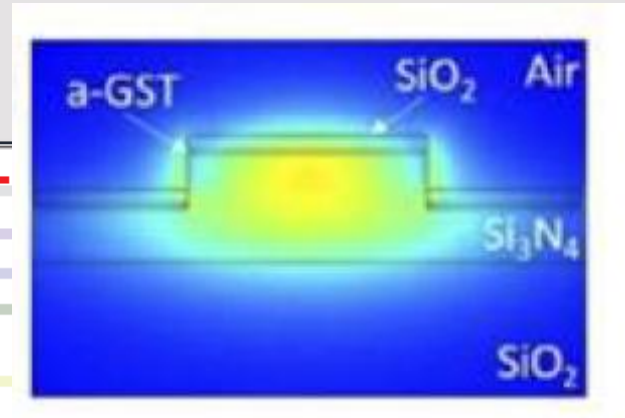
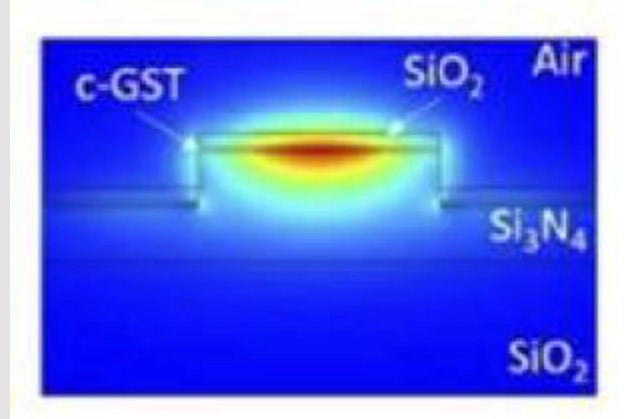
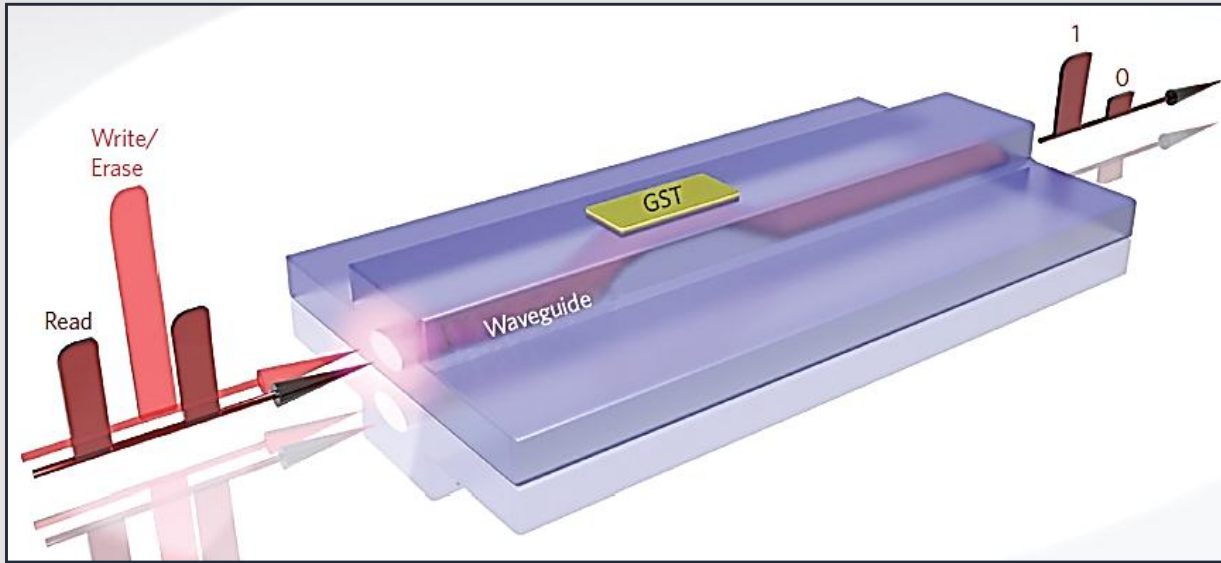


[1] A. V. Kiselev et al. Dynamics of reversible optical properties switching of $\text{Ge}_2\text{Sb}_2\text{Te}_5$

// Optics & Laser Technology (2022)

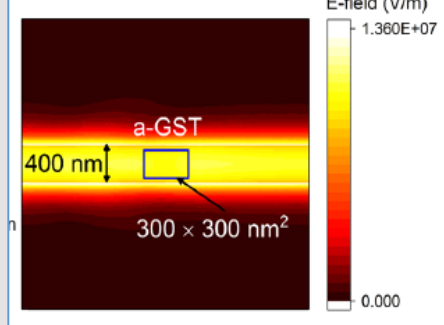
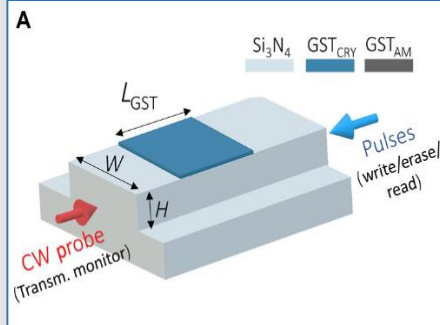
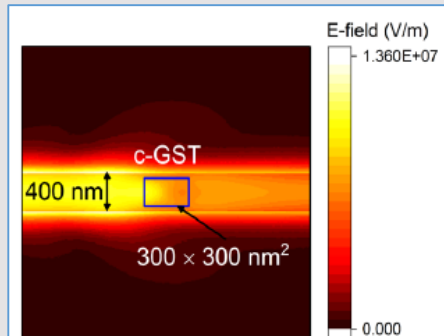
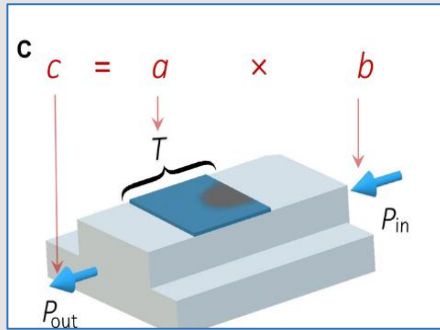


Phase change memory

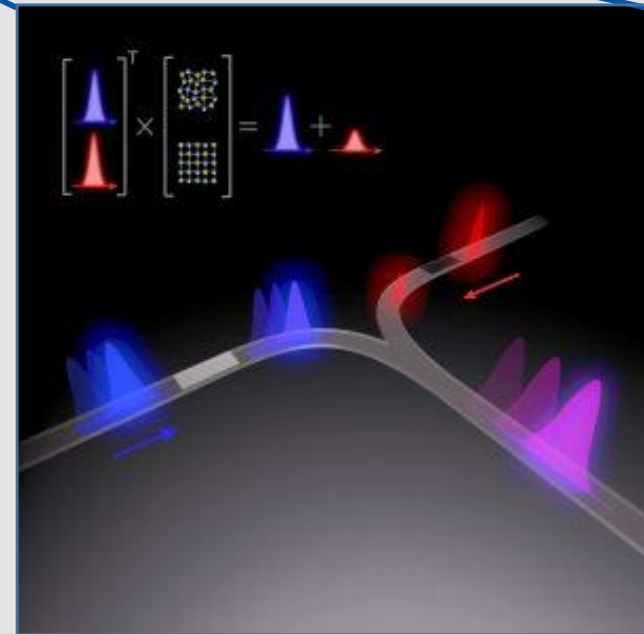
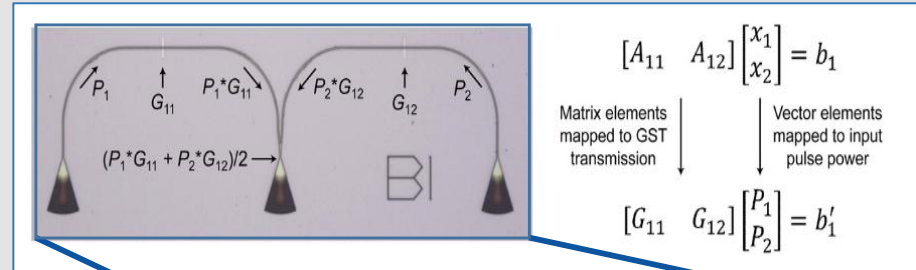




Synapse based on the PCM



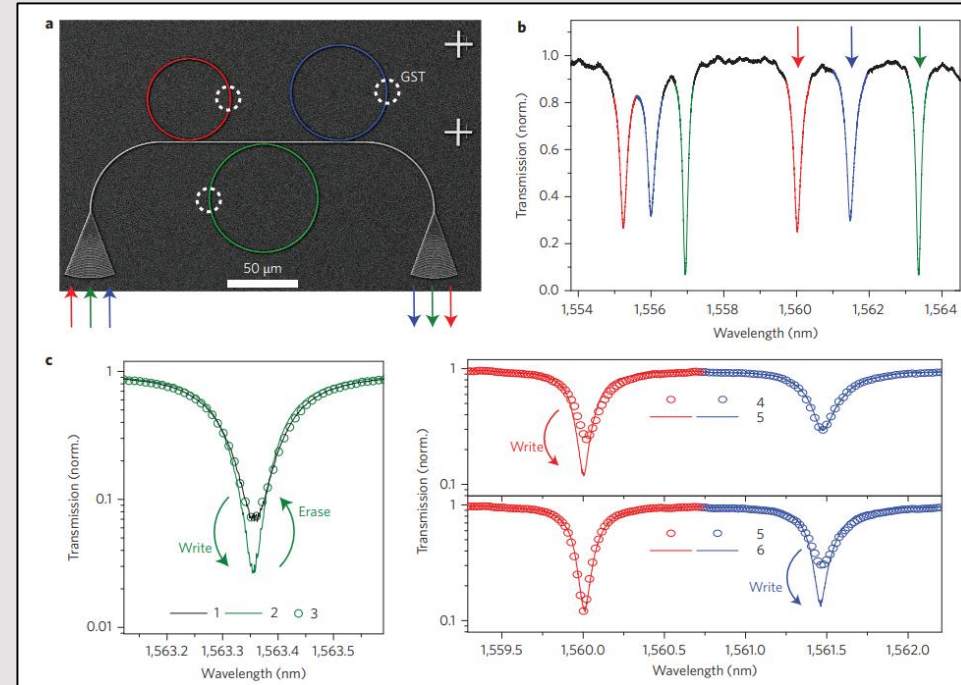
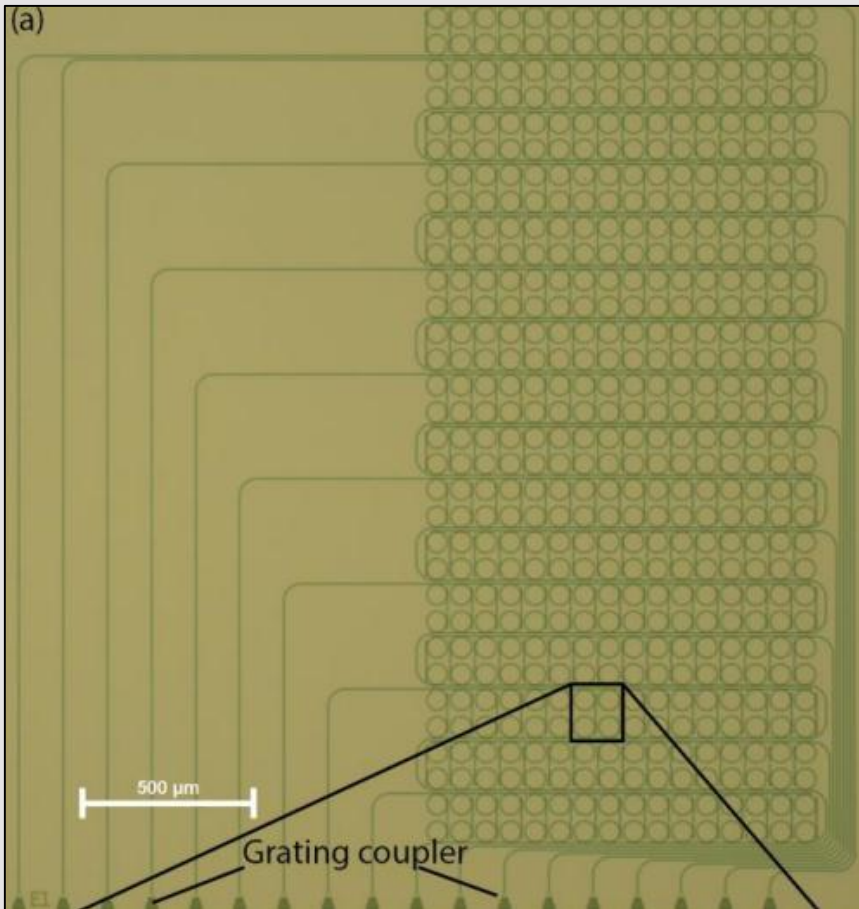
Операция умножения вектора на матрицу в PCM



Принцип работы: Обратимое изменение фазового состояния тонкой пленки фазопеременного материала (PCM), покрывающей тонкоплёночный волновод, сопровождается значительными изменением оптических свойств, что позволяет обеспечить управление пропусканием элемента, т.е. интенсивностью проходящего через волновод сигнала.



Optical memory (512 бит)

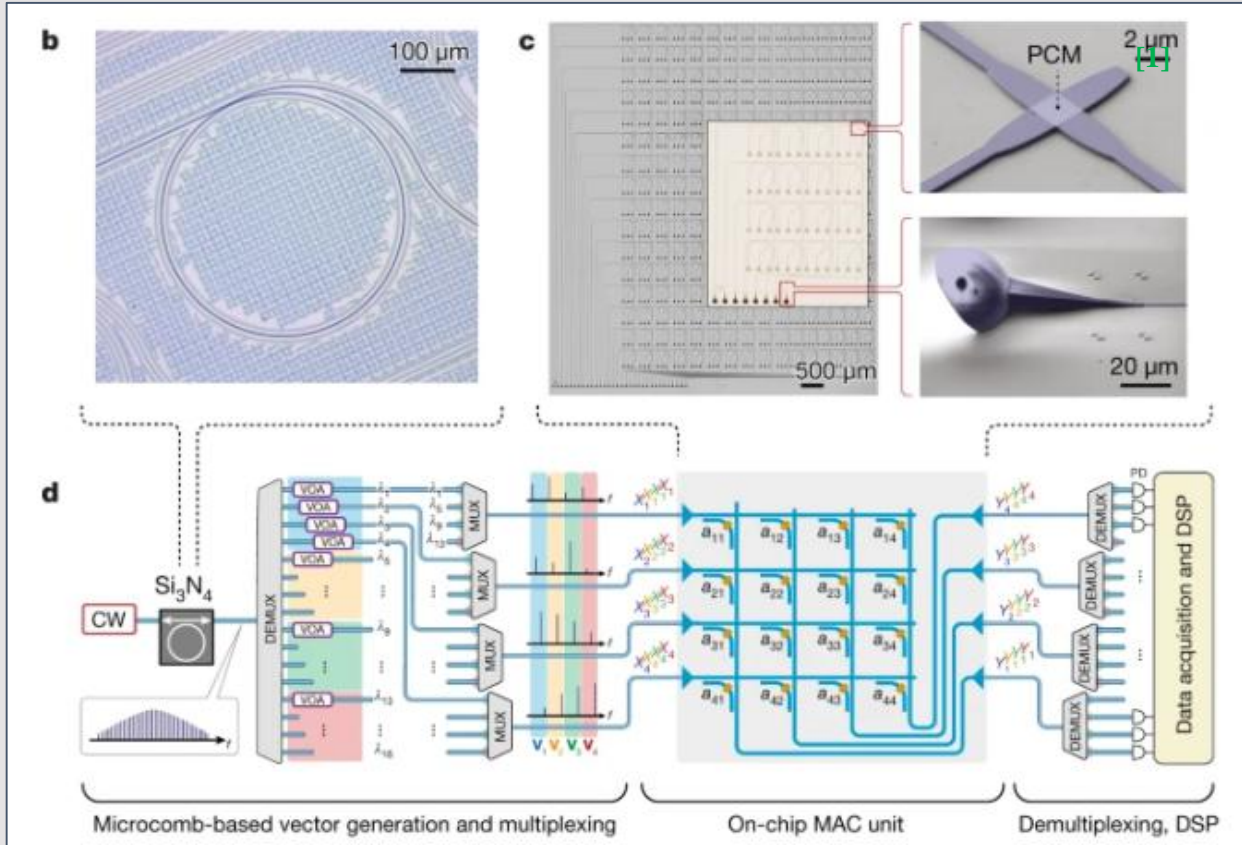


[1] C. Lian, et al. Photonic (computational) memories: tunable nanophotonics for data storage and computing // *Nanophotonics* 2022. - P. 3823–3854

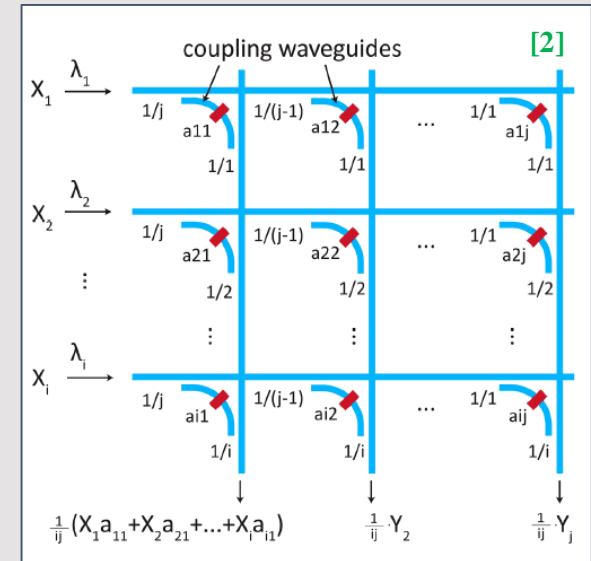
[2] J. Feldmann, et al. Integrated 256 cell photonic phase-change memory with 512-bit capacity // *IEEE J. Selected Topics in Quantum Electron.*, 2019. - P. 1-7.



An integrated photonic tensor core



$$\begin{pmatrix} a_{11} & a_{12} & \dots & a_{1j} \\ a_{21} & a_{22} & & a_{2j} \\ \vdots & & & \\ a_{i1} & a_{i2} & & a_{ij} \end{pmatrix}^T \times \begin{pmatrix} X_1 \\ X_2 \\ \vdots \\ X_i \end{pmatrix} = \begin{pmatrix} Y_1 \\ Y_2 \\ \vdots \\ Y_j \end{pmatrix}$$



[1] J. Feldmann, et al. Parallel convolutional processing using an integrated photonic tensor core // Nature, 2021. - Vol. 589, P. 52-58.

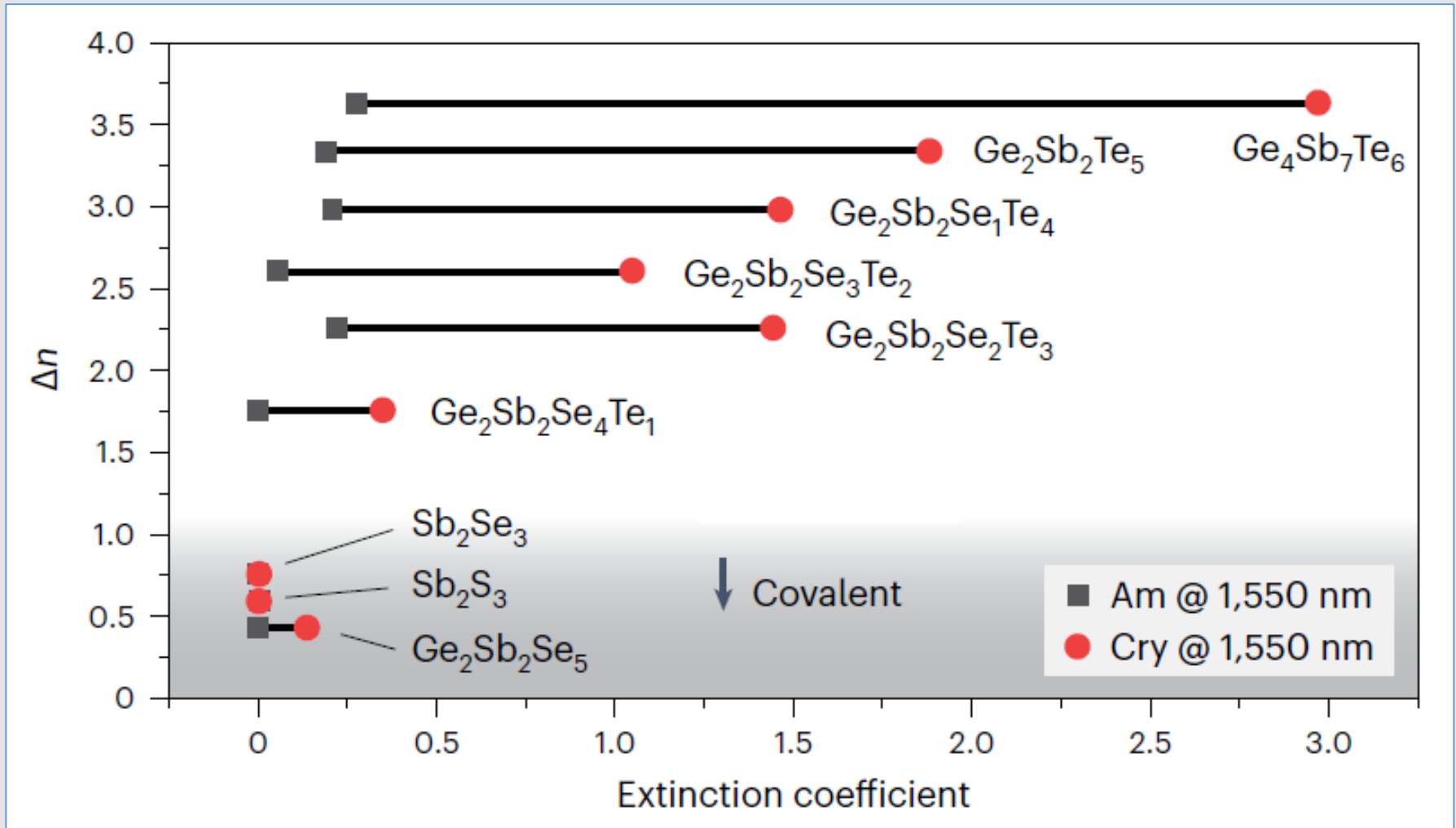
[2] F. Brückerhoff-Plückelmann, et al. Chalcogenide phase-change devices for neuromorphic photonic computing // Journal of Applied Physics, 2021. - Vol. 129, P. 151103.



Material optimization

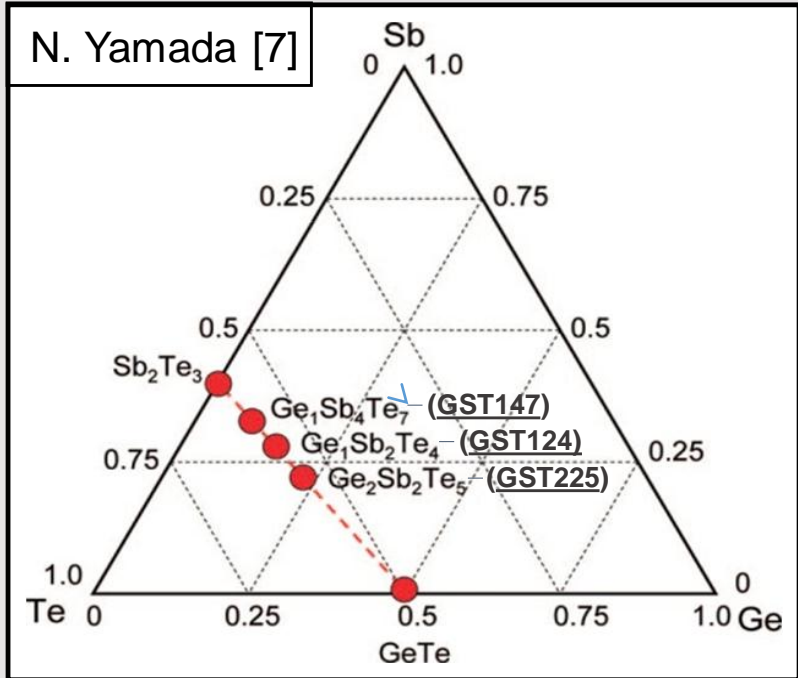


Comparison of the various PCMs





Sn doped $\text{Ge}_2\text{Sb}_2\text{Te}_5$ (GST255)



Sn and Ge are isomorphous elements

Atomic radii
 $R_{\text{Ge}} = 0,128 \text{ nm}$
 $R_{\text{Sn}} = 0,151 \text{ nm}$

Values of electronegativities

- $\chi_{\text{Ge}} = 2,01$
- $\chi_{\text{Sn}} = 1,96$

Bond energy (ΔH_{298}^f)

- 402 kJ/mol for Ge-Te
- $319,2 \text{ kJ/mol}$ for Sn-Te

III	IV	V	VI
Al 13 АЛЮМИНИЙ 26,092	Si 14 КРЕМНИЙ 28,086	P 15 ФОСФОР 30,974	S 16 СЕРА 32,064
Ga 31 ГАЛЛИЙ 69,72	Ge 32 ГЕРМАНИЙ 72,59	As 33 МЫШЬЯК 74,922	Se 34 СЕЛЕН 78,96
In 49 ИНДИЙ 114,82	Sn 50 ОЛОВО 118,69	Sb 51 СУРЬМА 121,75	Te 52 ТЕЛЛУР 127,6
Tl 81 ТАЛЛИЙ 204,37	Pb 82 СВИНЕЦ 207,19	Bi 83 ВИСМУТ 208,98	Po 84 ПОЛОНИЙ [210]

So, we supposed, that in GST225 the replacement of Ge with isovalent Sn occurs according to the mechanism of substitution.

Objectives

← Fundamental Applied →

Fundamental task

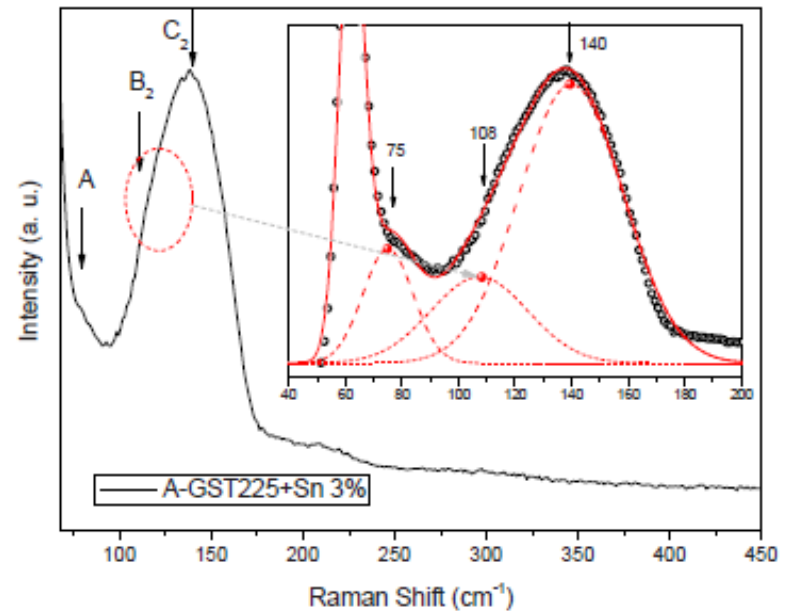
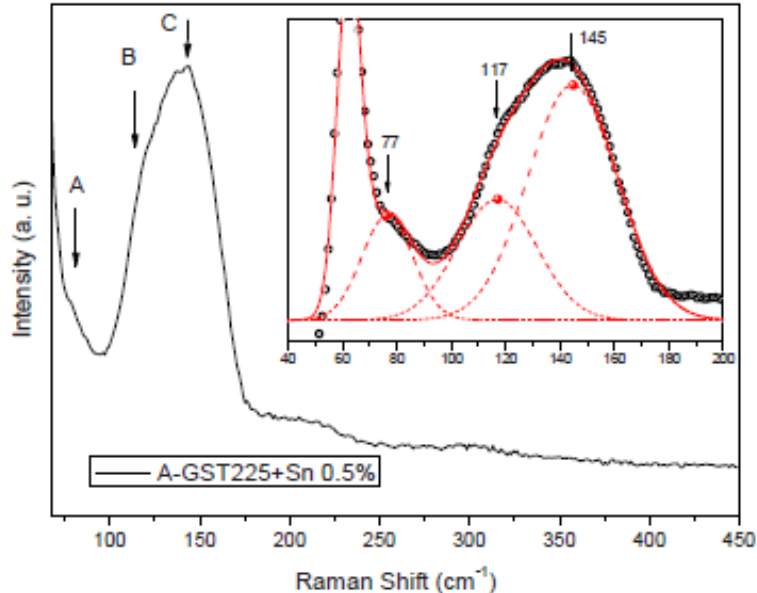
Properties of as-deposited
Sn-doped $\text{Ge}_2\text{Sb}_2\text{Te}_5$ thin films



Sn doped GST225 (TEV)

Initial bulk alloy	Thin film
$(\text{Ge}_2\text{Sb}_2\text{Te}_5)_{99.5}\text{Sn}_{0.5}$	$(\text{Ge}_2\text{Sb}_2\text{Te}_5)_{99.4}\text{Sn}_{0.6}$
$(\text{Ge}_2\text{Sb}_2\text{Te}_5)_{99}\text{Sn}_1$	$(\text{Ge}_2\text{Sb}_2\text{Te}_5)_{99.1}\text{Sn}_{0.9}$
$(\text{Ge}_2\text{Sb}_2\text{Te}_5)_{97}\text{Sn}_3$	$(\text{Ge}_2\text{Sb}_2\text{Te}_5)_{96.2}\text{Sn}_{3.8}$

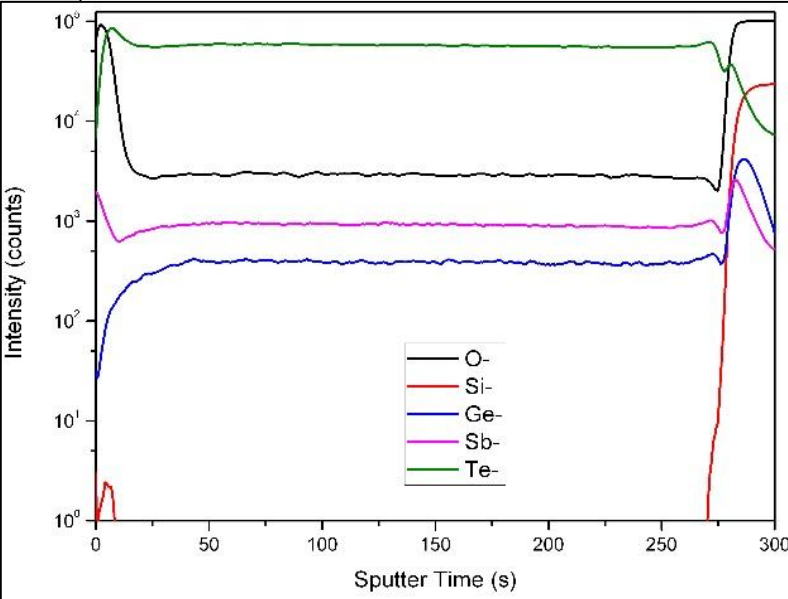
- ❑ The peak D has disappeared at 300 cm^{-1} , while peaks B and C have shifted to lower wavenumbers for 0,5 wt.% Sn (to 117 and 145 cm^{-1} , respectively).
- ❑ This shift is even more pronounced (108 and 140 cm^{-1}) for 3 wt. % tin concentration (see also peaks of B2 and C2).



Raman spectra of a-GST225 thin films doped Sn.



MS vs TEV



thesis
 gh pu
 melt
 he am
 ntly



Thin films of Ge₂Sb₂Te₅

were prepared by two deposition methods:

TEV

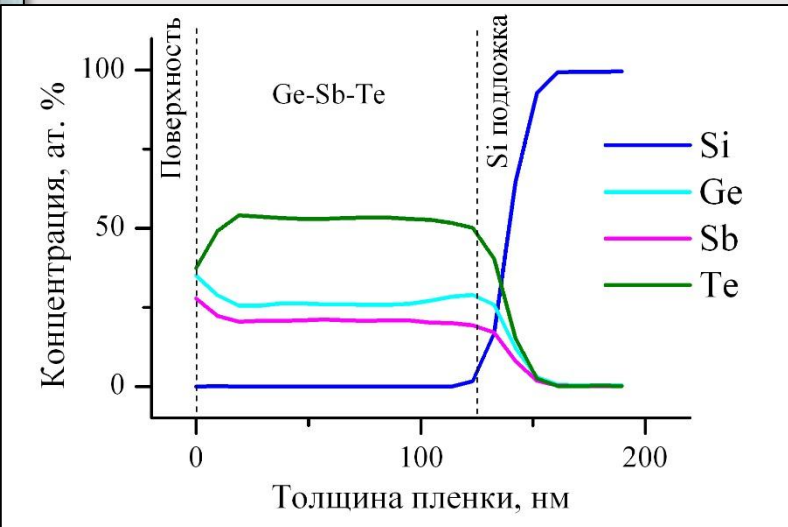
1. Thermal evaporation in vacuum.

Residual pressure in the chamber was 10⁻⁴ Pa. The maximum temperature during evaporation was not more than 630 °C, substrate temperature < 50°C.

MS

2. Magnetron sputtering.

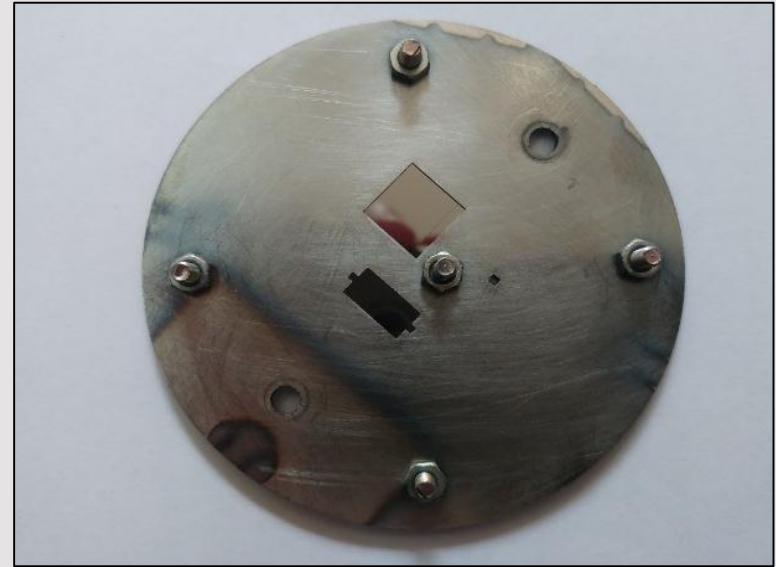
Monolithic polycrystalline Ge₂Sb₂Te₅ (5N) was used for DC sputtering. The pressure of Ar during the process was 2·10⁻³ Torr.



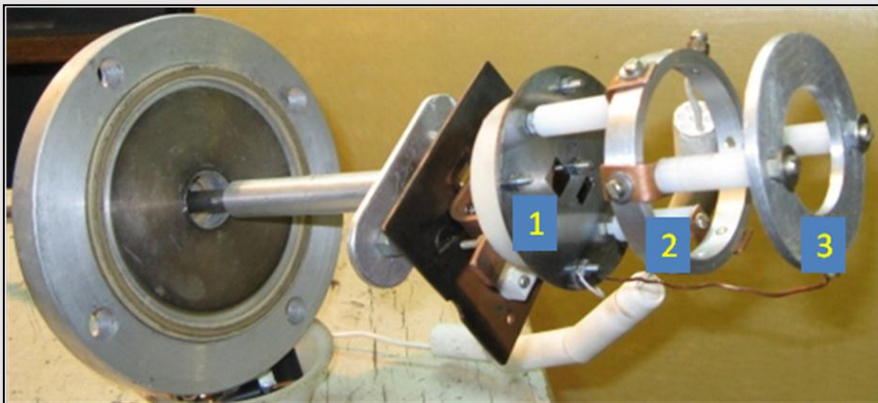
C
 O
 Si
 Ge
 Sb
 Te



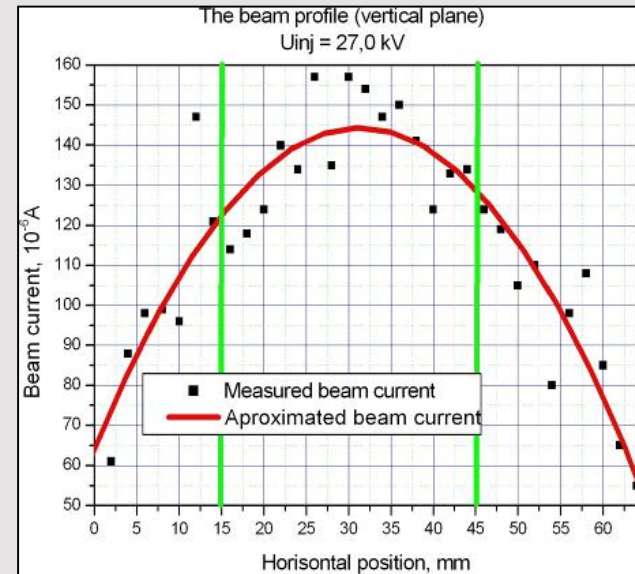
Sn ion implantation



The Sn ion implantation was done on the Multipurpose Test Bench (MTB) at “Kurchatov Institute”- ITEP



Combined target where 1 – target, 2 – suppressor ring, 3 – defending ring

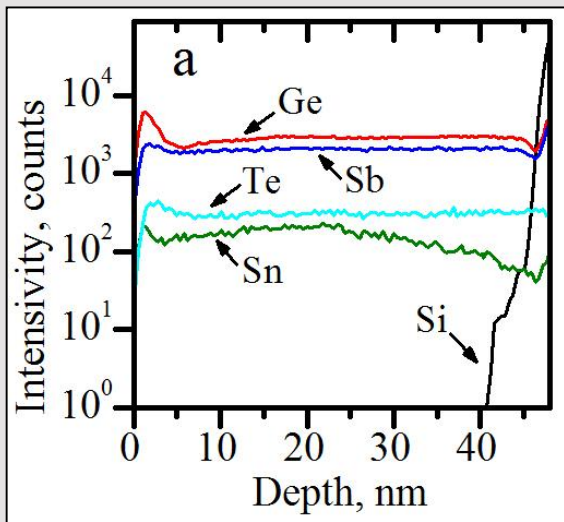


The beam's profile

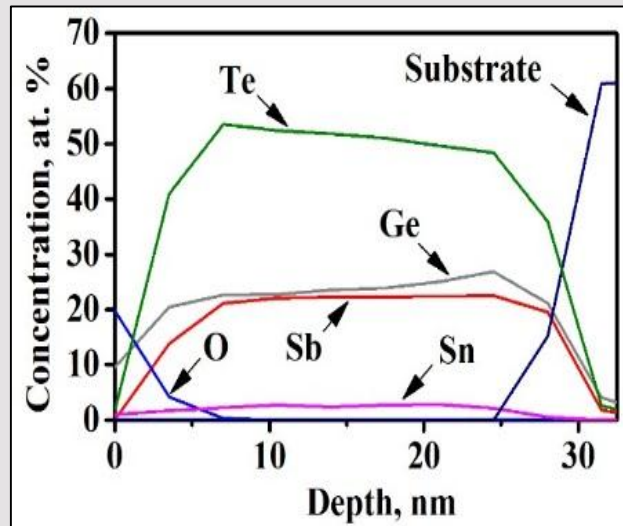


The uniformity of the elemental distributions across the film thicknesses was determined by Time-of-Flight secondary ion mass and Auger electron spectroscopies.

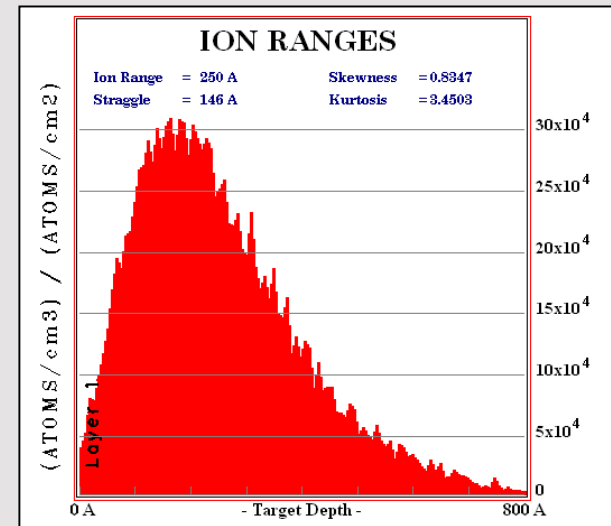
Dose, p/cm ²	0.14 · 10 ¹⁴	0.7 · 10 ¹⁴	1.4 · 10 ¹⁴	2.8 · 10 ¹⁴	7 · 10 ¹⁴
Sn, at. %	0.1	0.5	1	2	5



Time-of-Flight secondary ion mass spectrometry



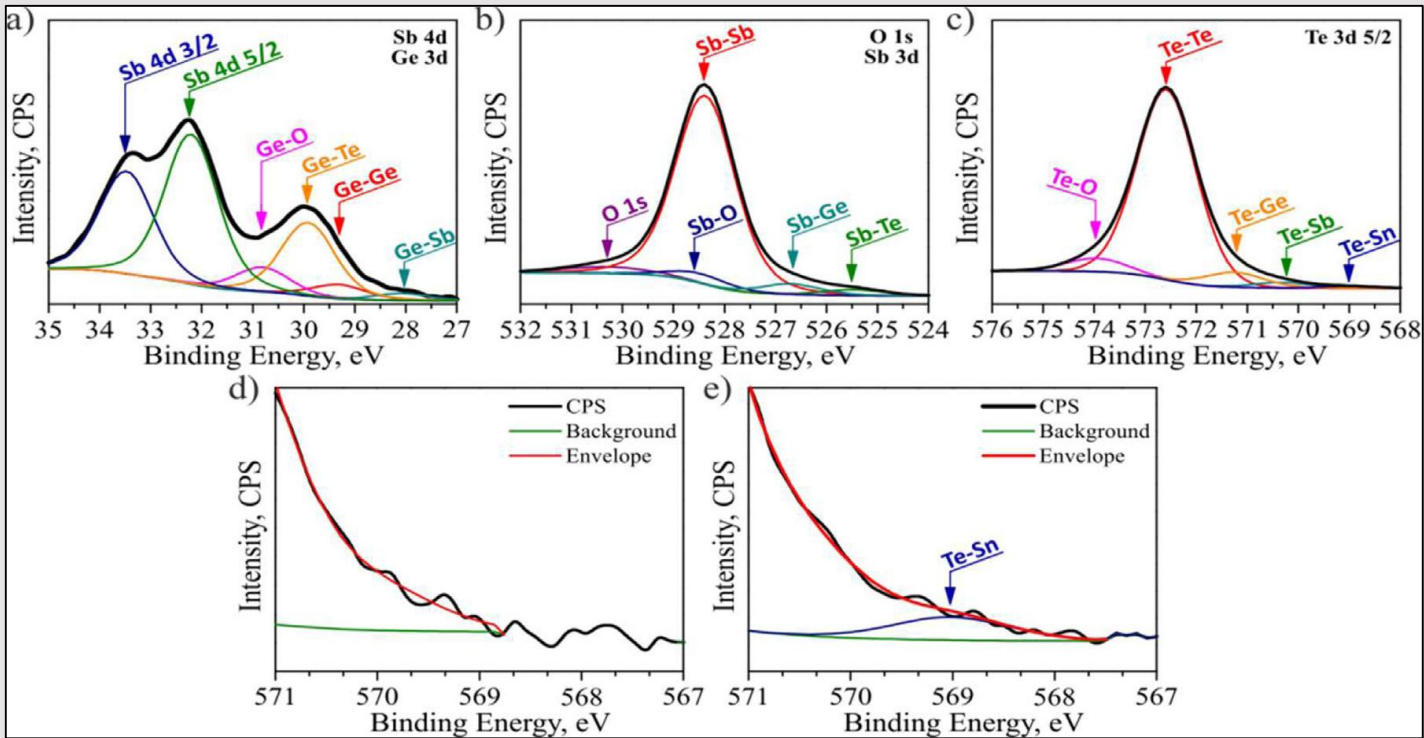
Auger electron spectroscopy



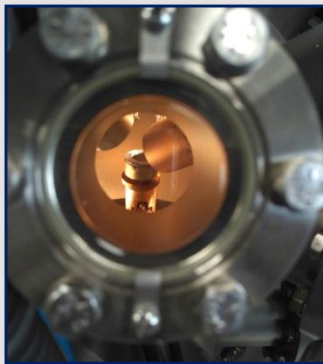
The Bragg peak of Sn ions (Sn⁺ and Sn²⁺) in the GST225 film

Results of Auger electron spectroscopy showed that 7 · 10¹⁴ and 2.8 · 10¹⁴ p/cm² fluences provide the average Sn concentration 5 and 2 at. % in GST225, which corresponds to the calculated concentrations.

X-ray Photoelectron Spectroscopy



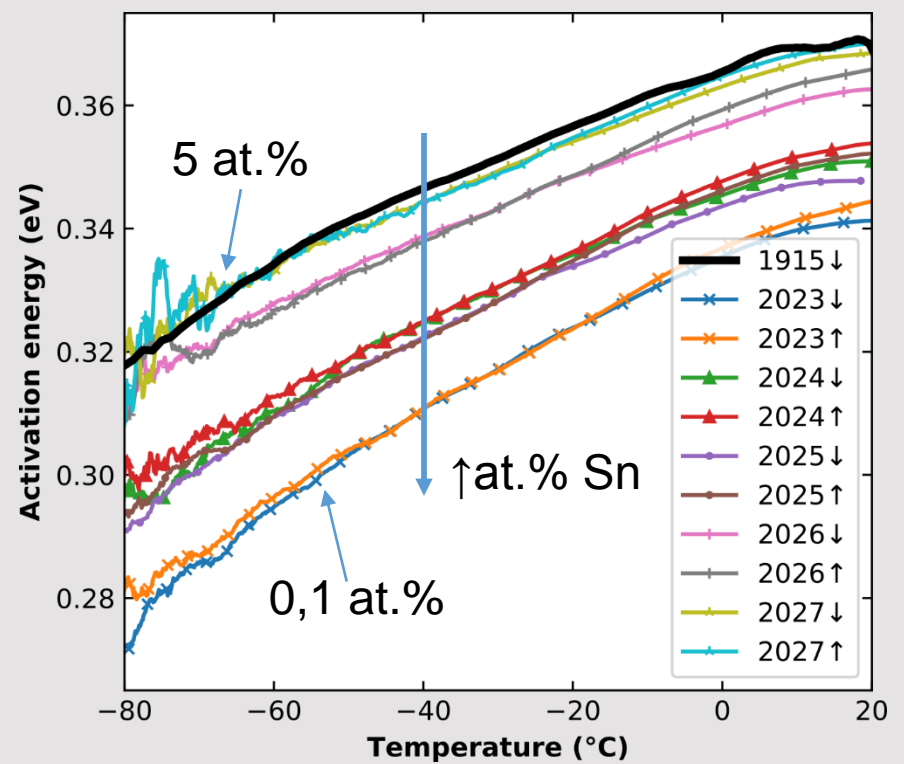
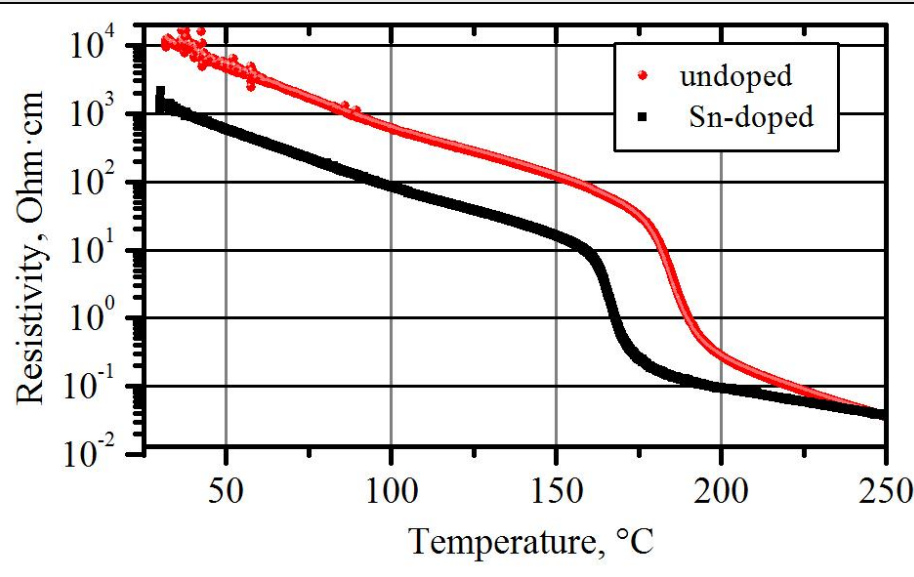
So, tin ion implantation in GST225 films leads to the effective replacement of the Ge by Sn.



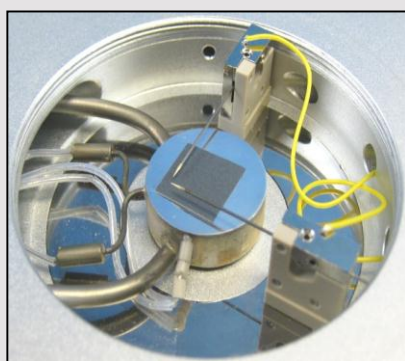
- ❑ Samples were preliminarily etched by Argon-ion plasma in order to achieve clean surface as samples were exposed to air.
- ❑ During measurements, samples were cooled down to liquid Nitrogen temperature to avoid any heating originating from X-ray source exposure.



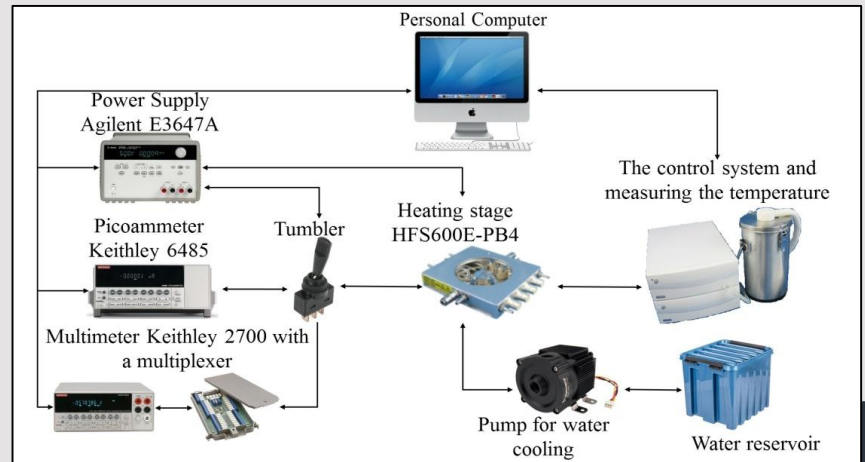
Electrical properties



$T_{set}, ^\circ C$	$T_{end}, ^\circ C$	$\rho_{set}, \Omega \cdot cm$	E_a, eV
undoped GST thin film			
176.7	193.9	$4.58 \cdot 10^3$	0.43
Sn-doped GST thin film			
161.1	173.1	$5.80 \cdot 10^2$	0.42

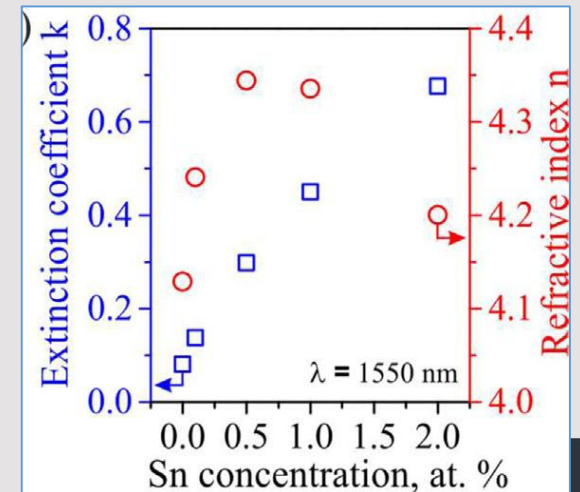
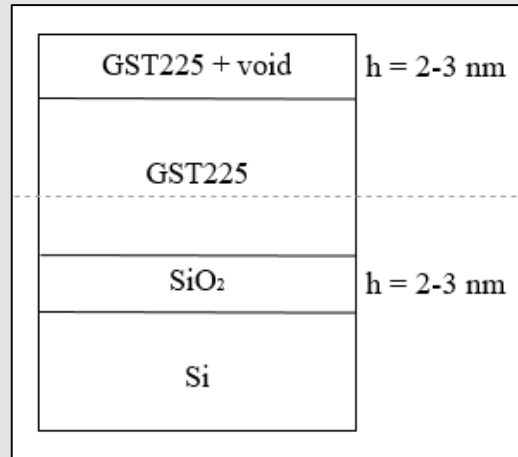
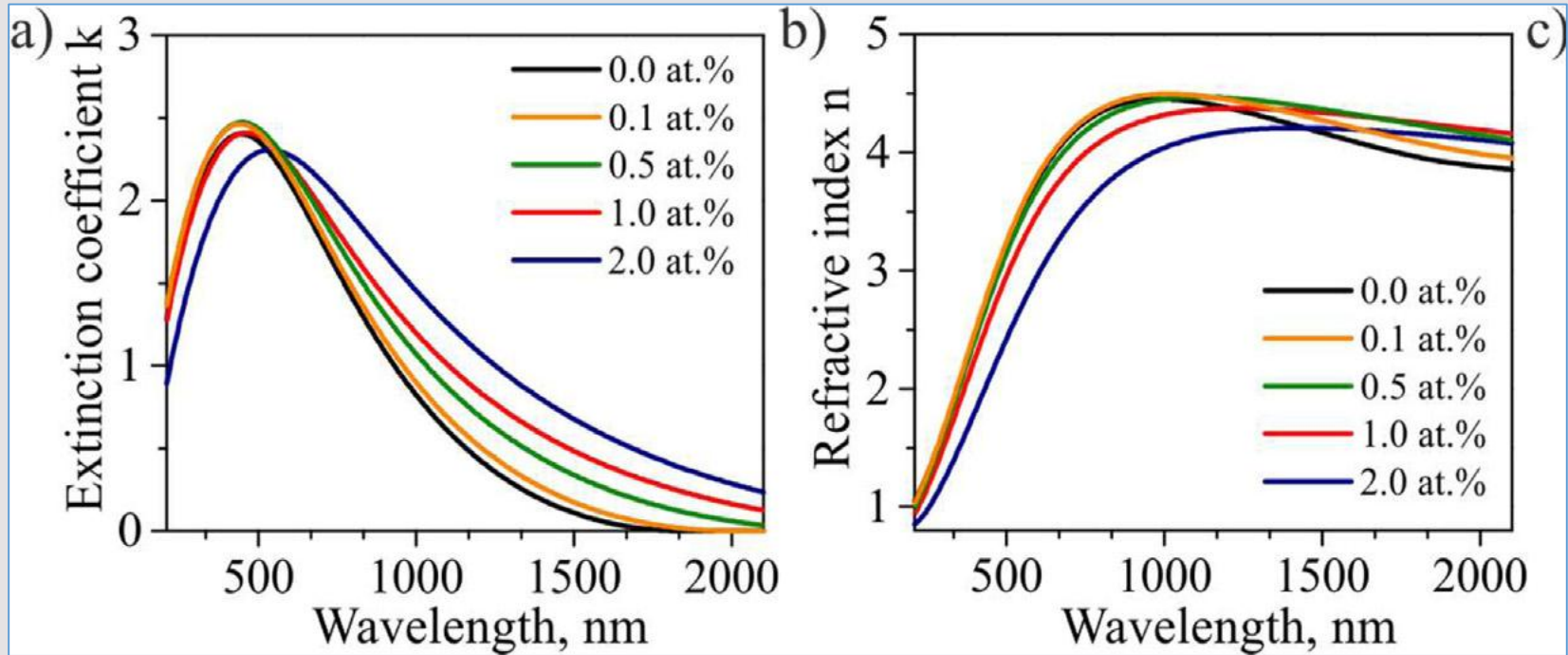


The HFS600E-PB4/PB2 stage consists of a pure silver heating/cooling block; heating element wire, stainless steel cooling tube, platinum temperature sensor and electrical probe.



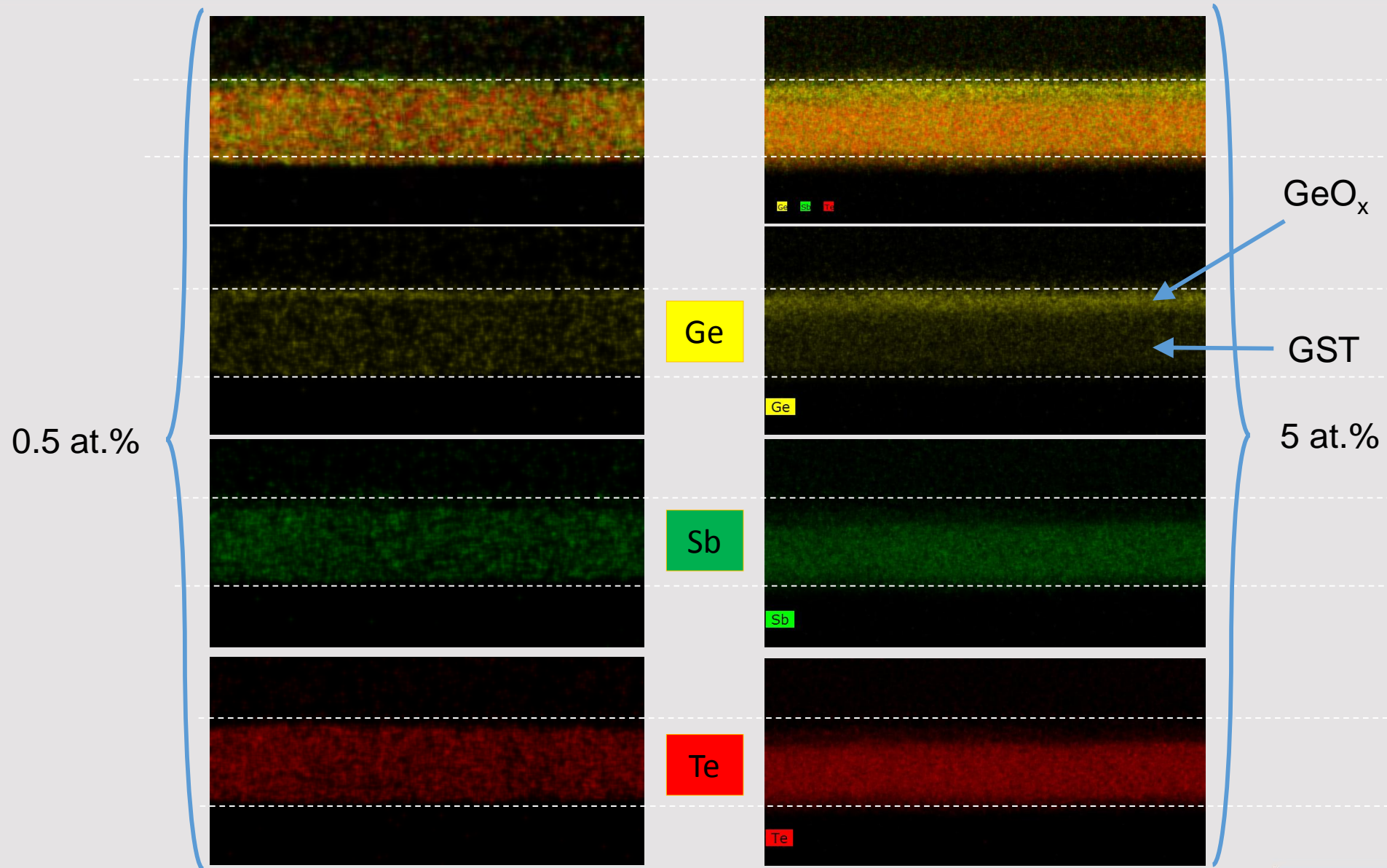


Optical properties



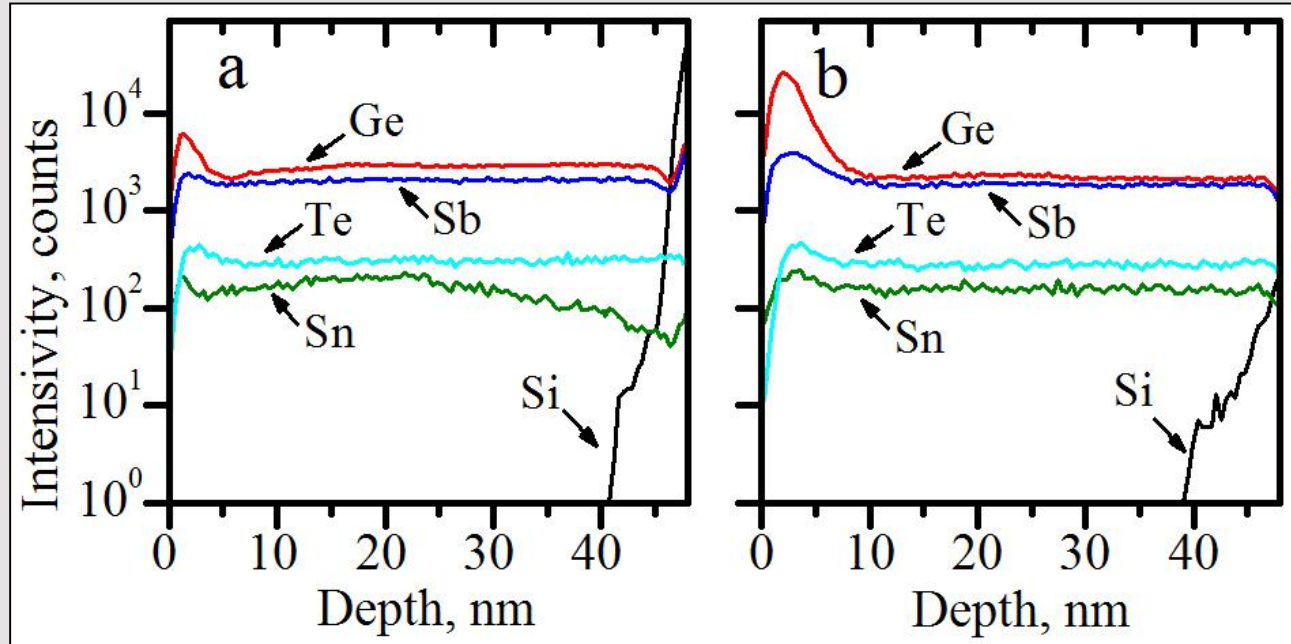
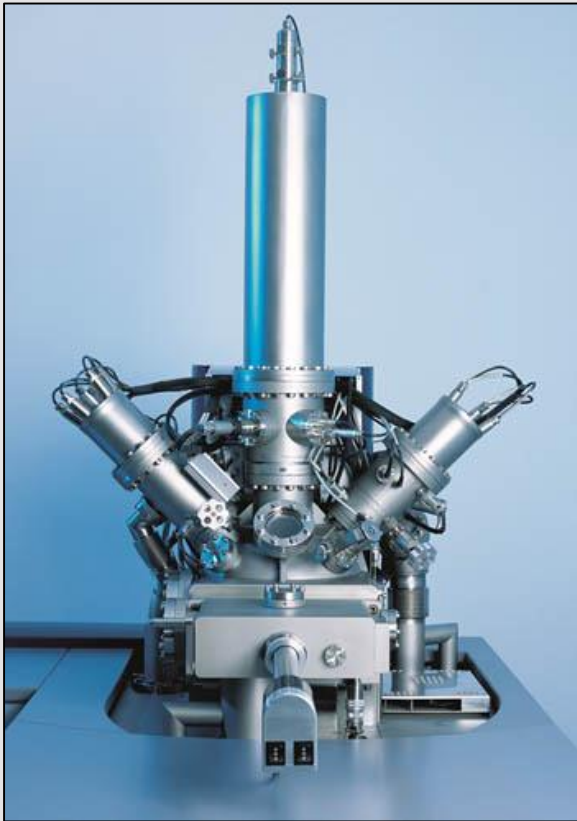


Surface oxidation

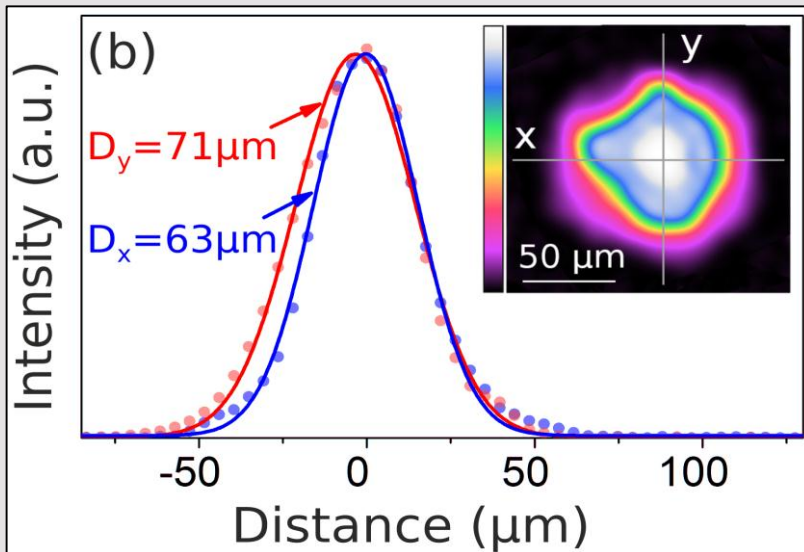
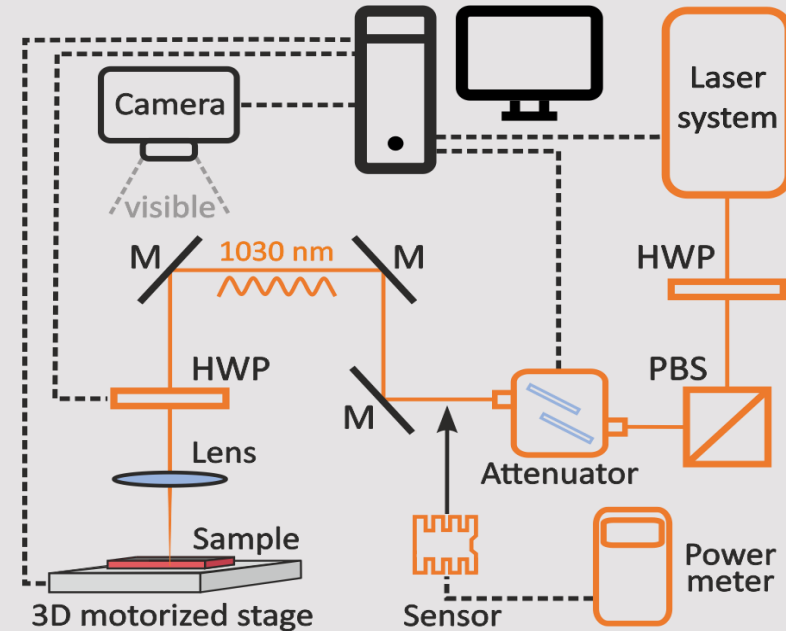




Elemental distributions



Elemental distributions along the film thicknesses according to TOF-SIMS for Sn-doped GST225 thin films: a – before annealing; b – after annealing at 400 °C.



Laser Pharos SP (Yb:KGW, 6 W)
Wavelength: 1030 nm
Repetition rate: 1 kHz – 1 MHz (200 kHz)
Duration: 180 fs-8 ps
Diameter ($1/e^2$): 65 μm
Number of pulses: 500

Air-bearing translational XYZ stage AeroTech A3200
CCD camera Spiricon SP620U
HWP is the half wave plat
PBS is the polarization beam splitter

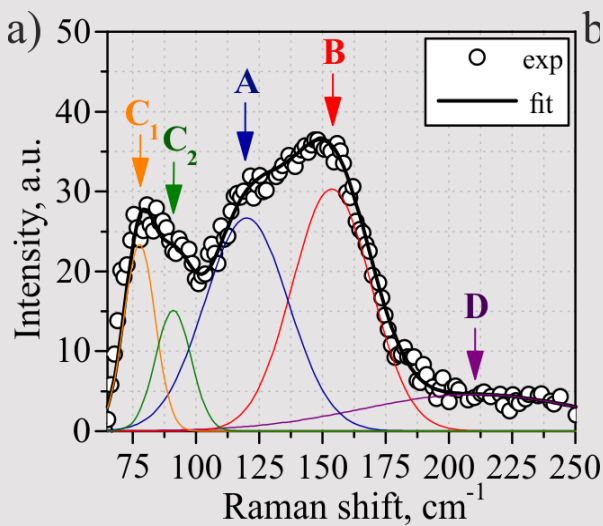
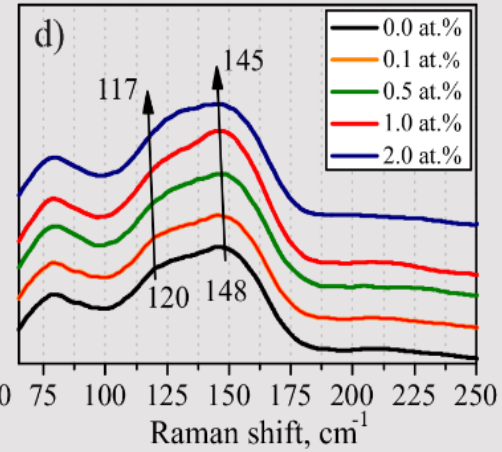
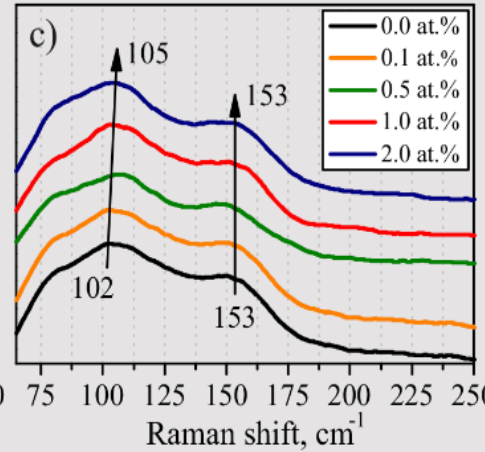
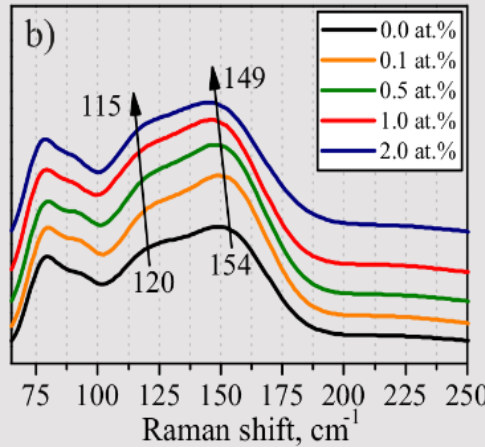
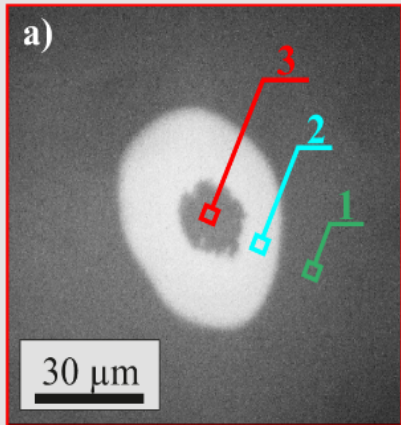


Raman spectroscopy

as-deposited (1)

crystallized (2)

re-amorphized (3)

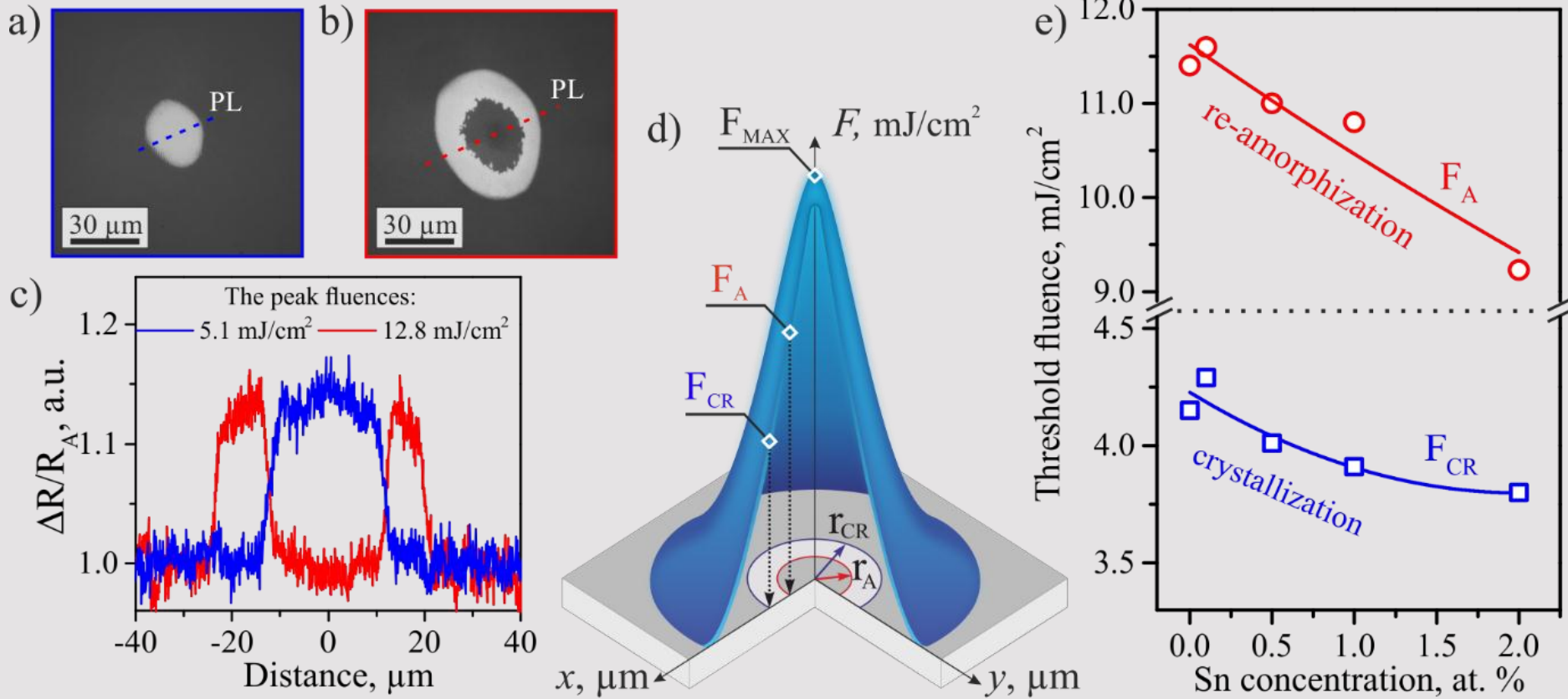


Sn, at. %	C ₁		C ₂		A		B		D	
	PP(c m ⁻¹)	FW HM	PP(c m ⁻¹)	FW HM	PP (cm ⁻¹)	FW HM	PP (cm ⁻¹)	FW HM	PP (cm ⁻¹)	FW HM
0.0	78	7.3	91	8.3	120	19.5	154	18.3	210	52.0
0.1	78	7.3	91	8.3	120	19.4	154	18.2	210	52.0
0.5	78	7.3	90	8.3	119	19.4	152	18.8	210	52.0
1.0	77	7.3	89	8.3	117	19.8	151	18.6	210	52.0
2.0	77	7.0	89	8.3	115	19.0	149	19.0	210	52.0



Threshold energies

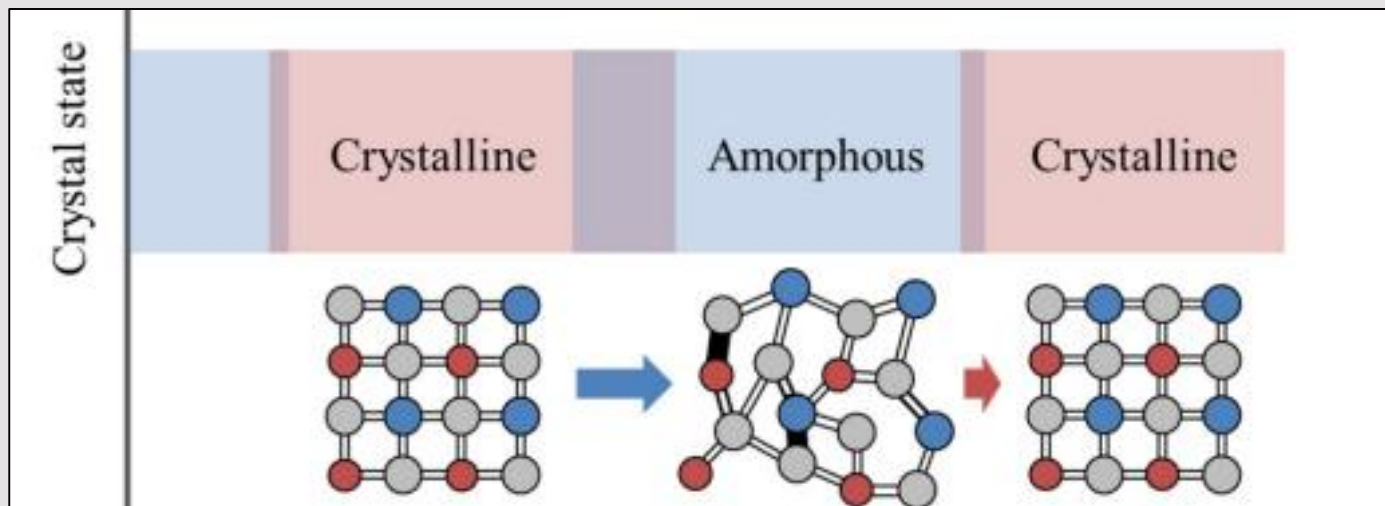
F_{\max} of 5.1 and 12.8 mJ/cm².



The threshold energy of crystallization and amorphization processes, due to the pulse laser influence, noticeably decreased from 4.2 to 3.8 mJ/cm² (9 %) and from 11.4 to 9.2 mJ/cm² (19 %), respectively.

Applied task

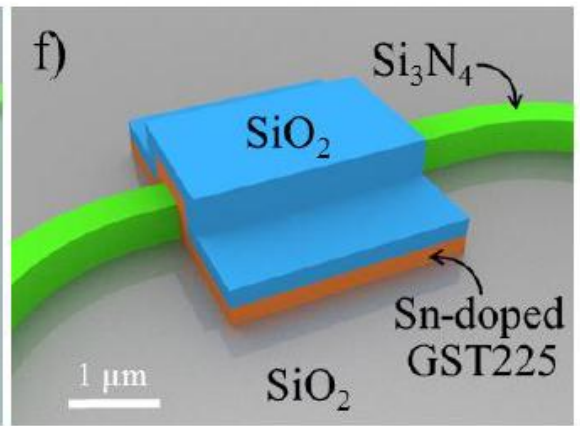
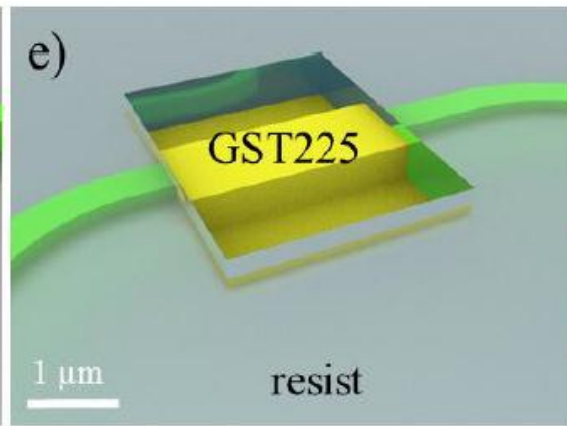
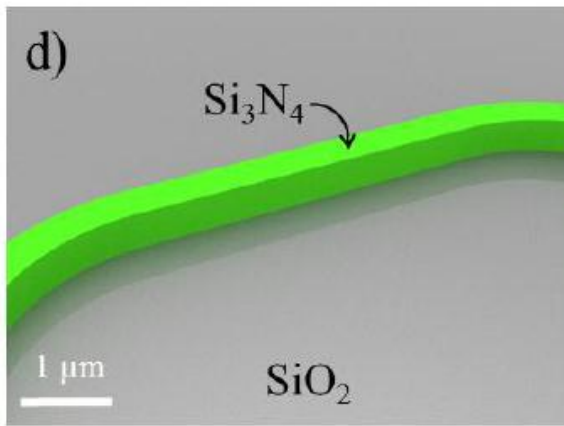
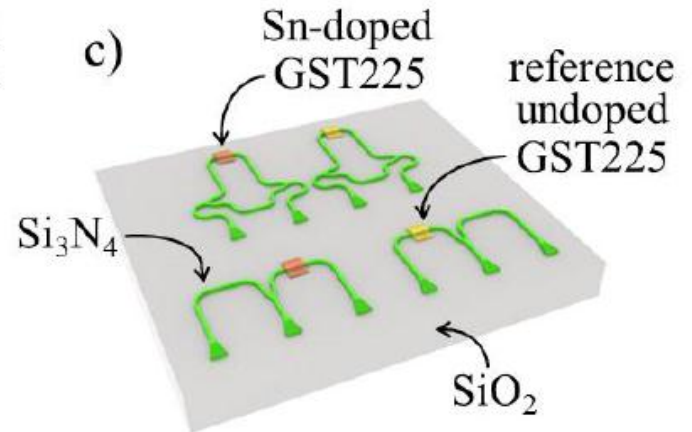
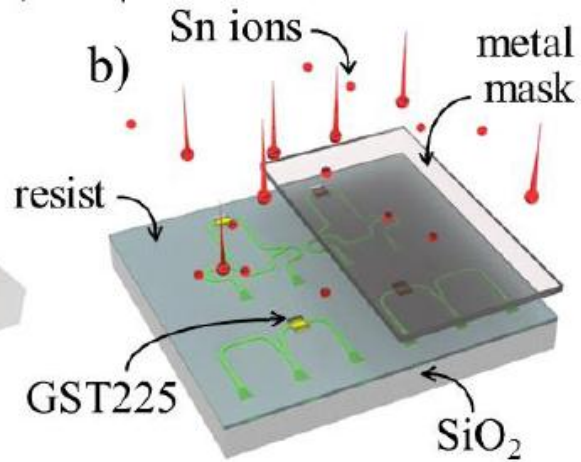
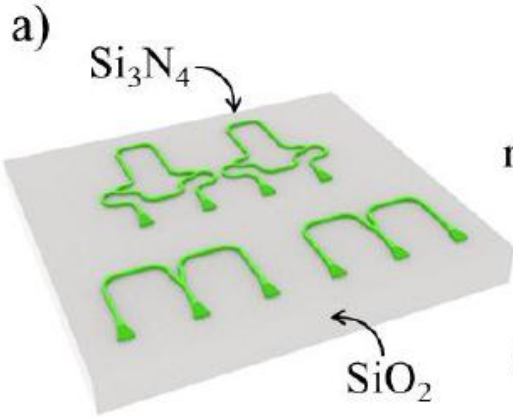
Demonstration of the possibility of using Sn-doped GST225 to provide reversible multilevel switching in the integrated nanophotonic devices

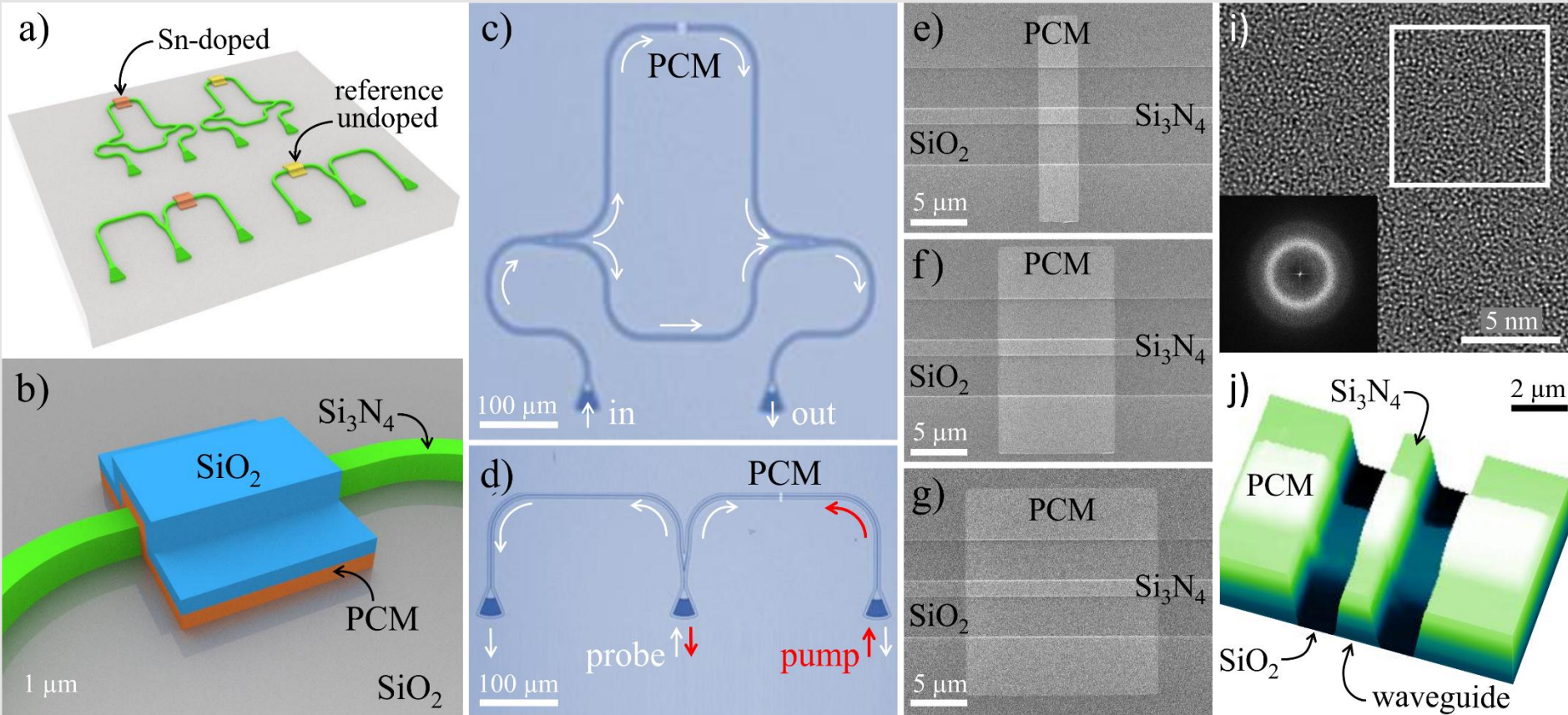


1st – 3rd stages

4th – 5th stages

6th stage



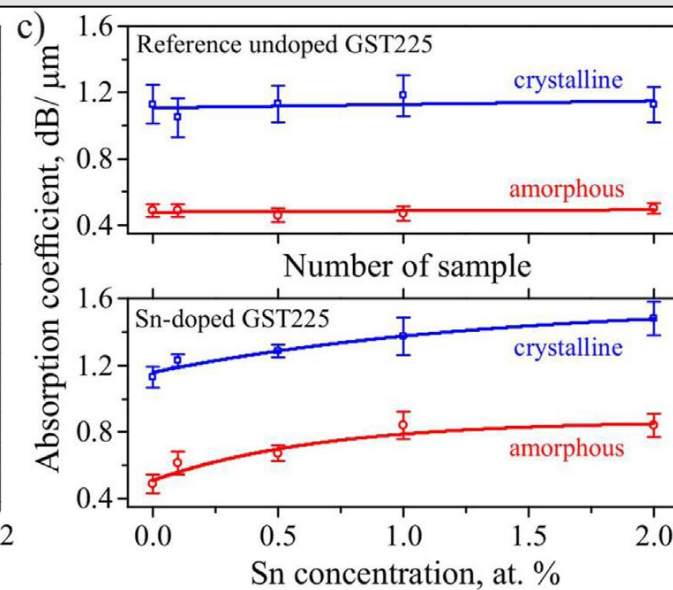
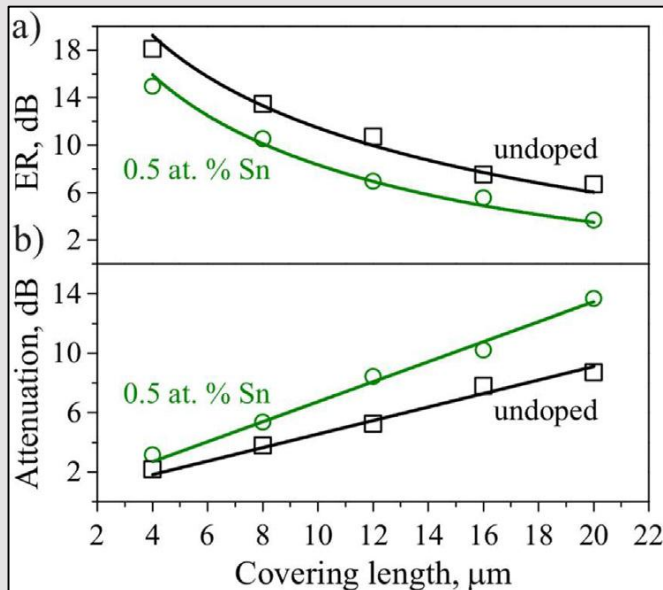
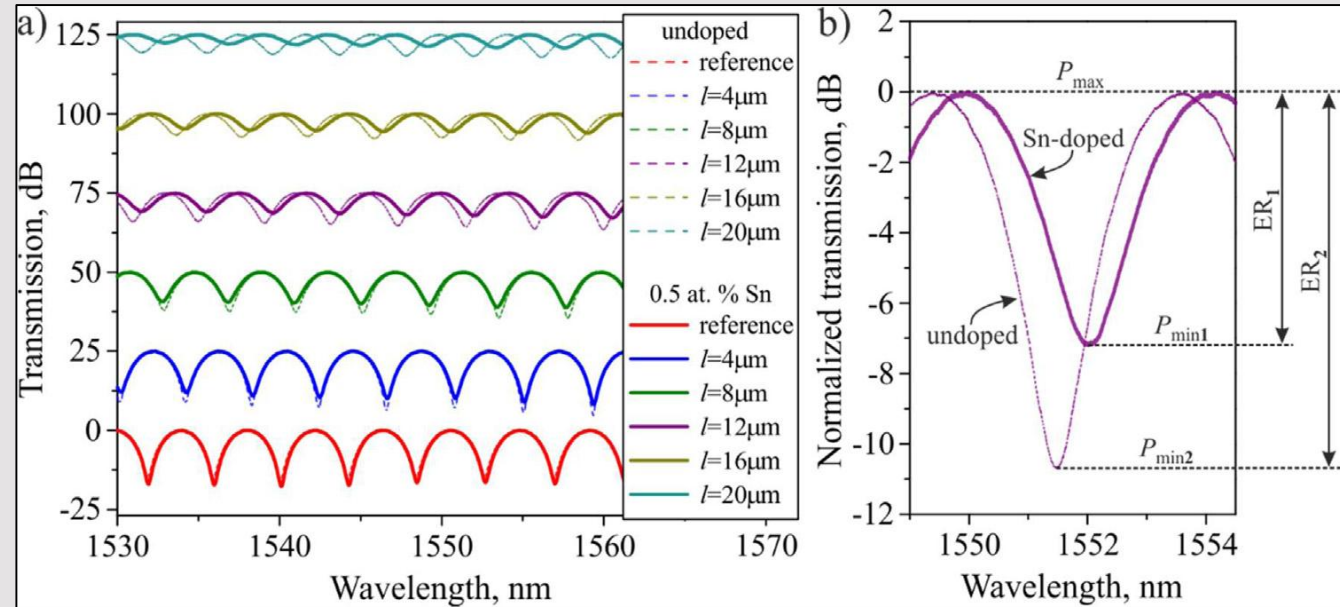
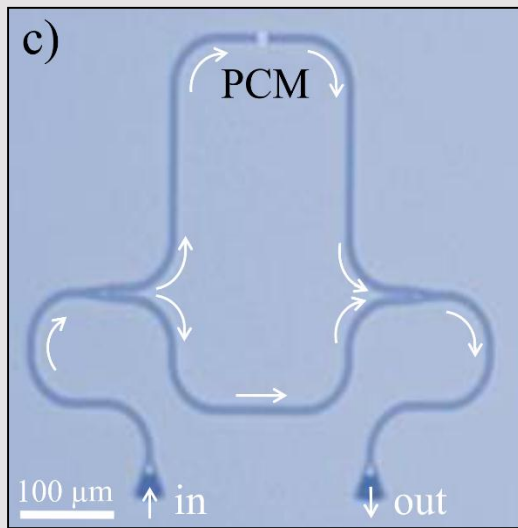


The schematic view of two types of on-chip nanophotonic devices: Mach-Zehnder interferometers and balanced splitters (b) The schematic of PCM cell. (c, d) Optical micrographs of the fabricated MZI and BS (e-g) SEM images of PCM cells with different lengths. (i) TEM image and Fourier transform pattern (insets) for amorphous GST225.(j) Morphology of the one of the fabricated PCM cells.

[1] S. Kozyukhin, et al. Laser-induced modification and formation of periodic surface structures (ripples) of amorphous GST225 phase change materials // Optics and Laser Technology 113 (2019) 87–94
 [2] S. Kozyukhin and et al. Specific Features of Formation of Laser-Induced Periodic Surface Structures on Ge₂Sb₂Te₅ Amorphous Thin Films under Illumination by Femtosecond Laser Pulses // PSS:B 257 (2020) P. 1900617

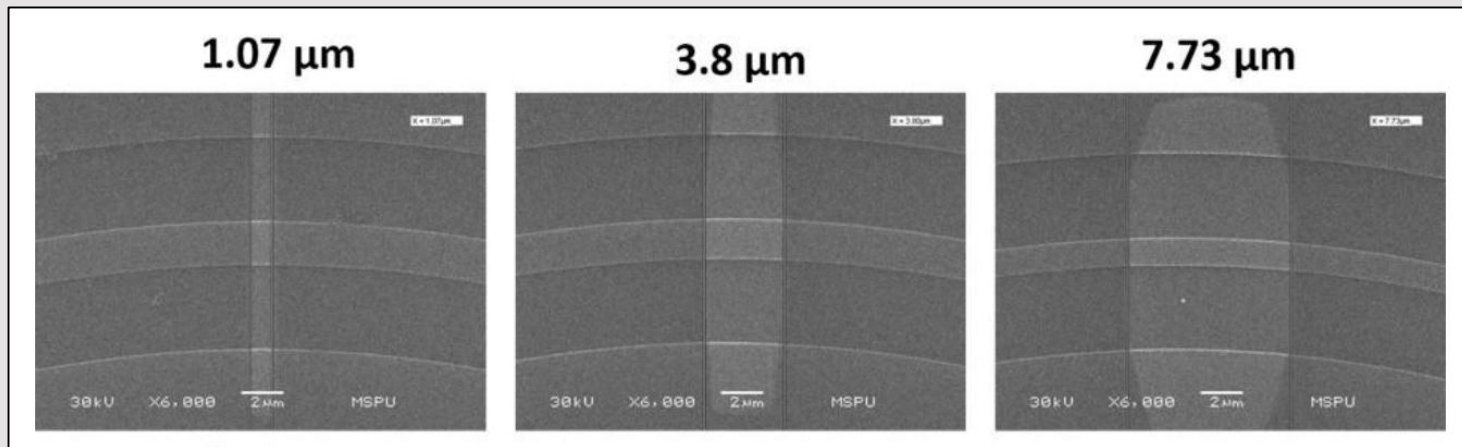
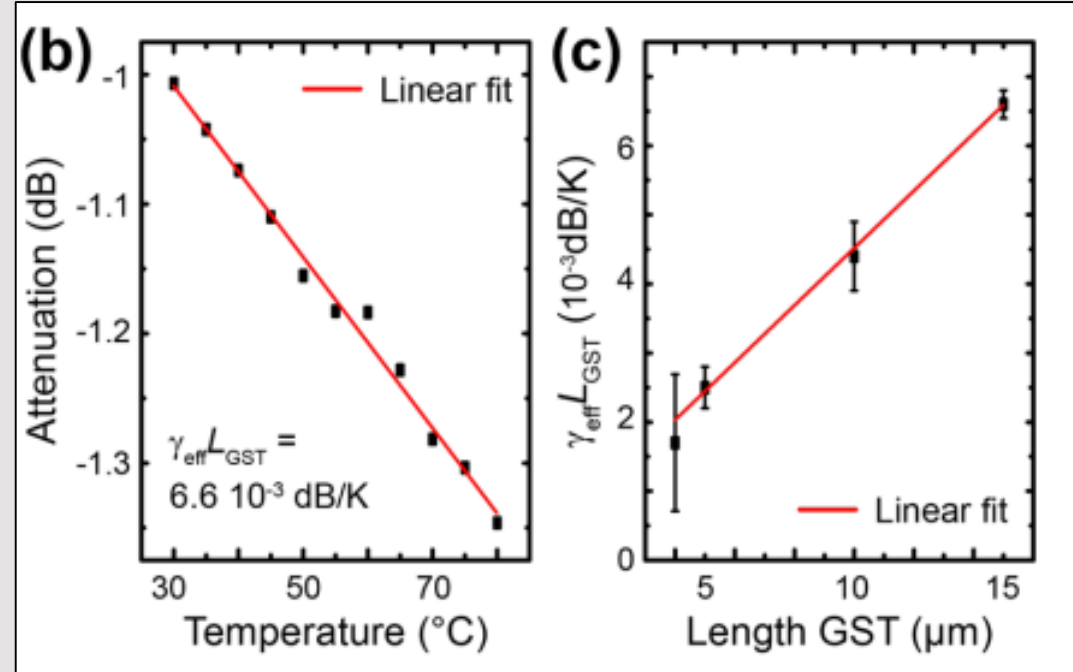
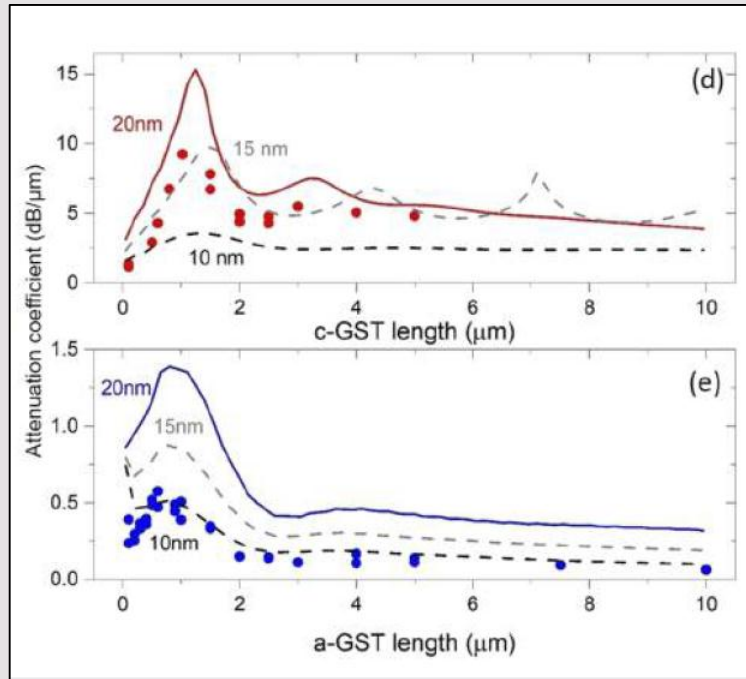


Absorption coefficient





Cell size



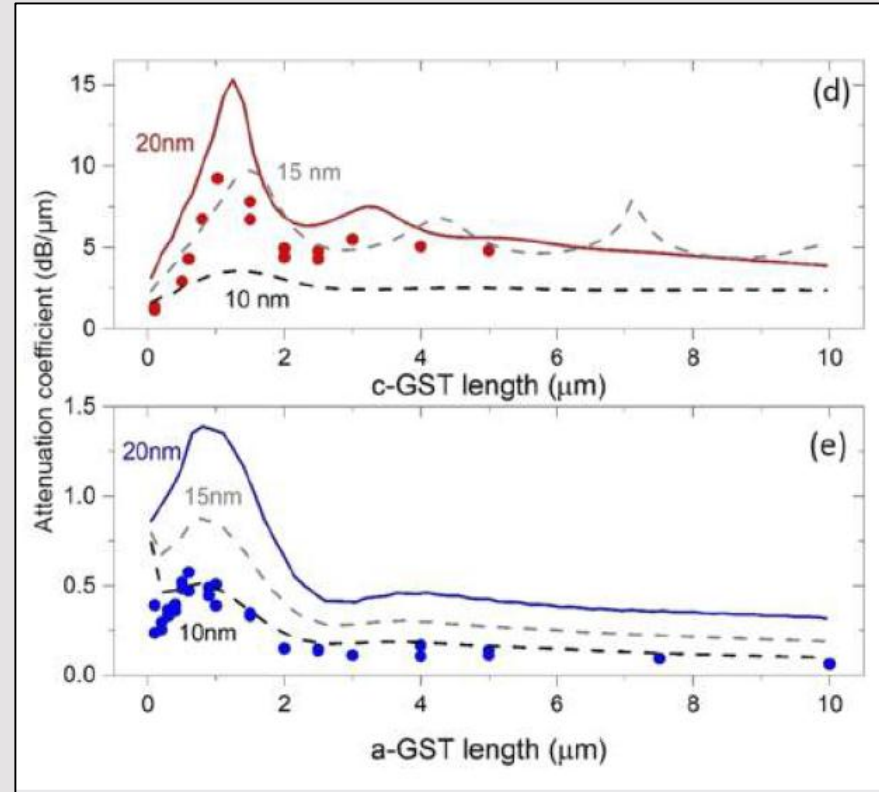
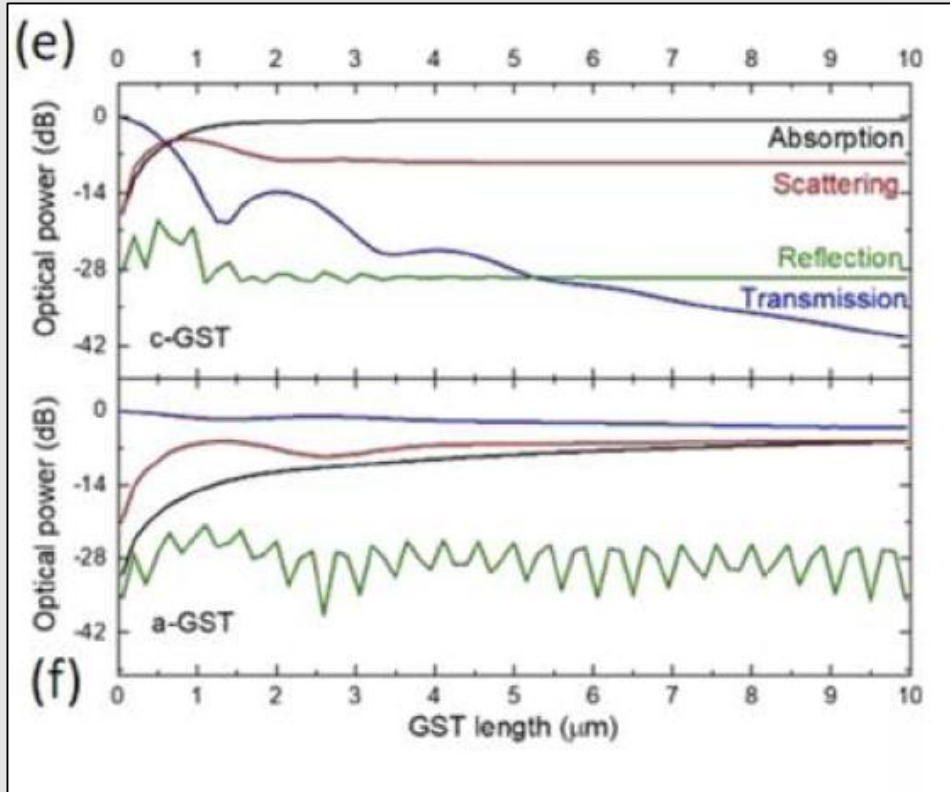
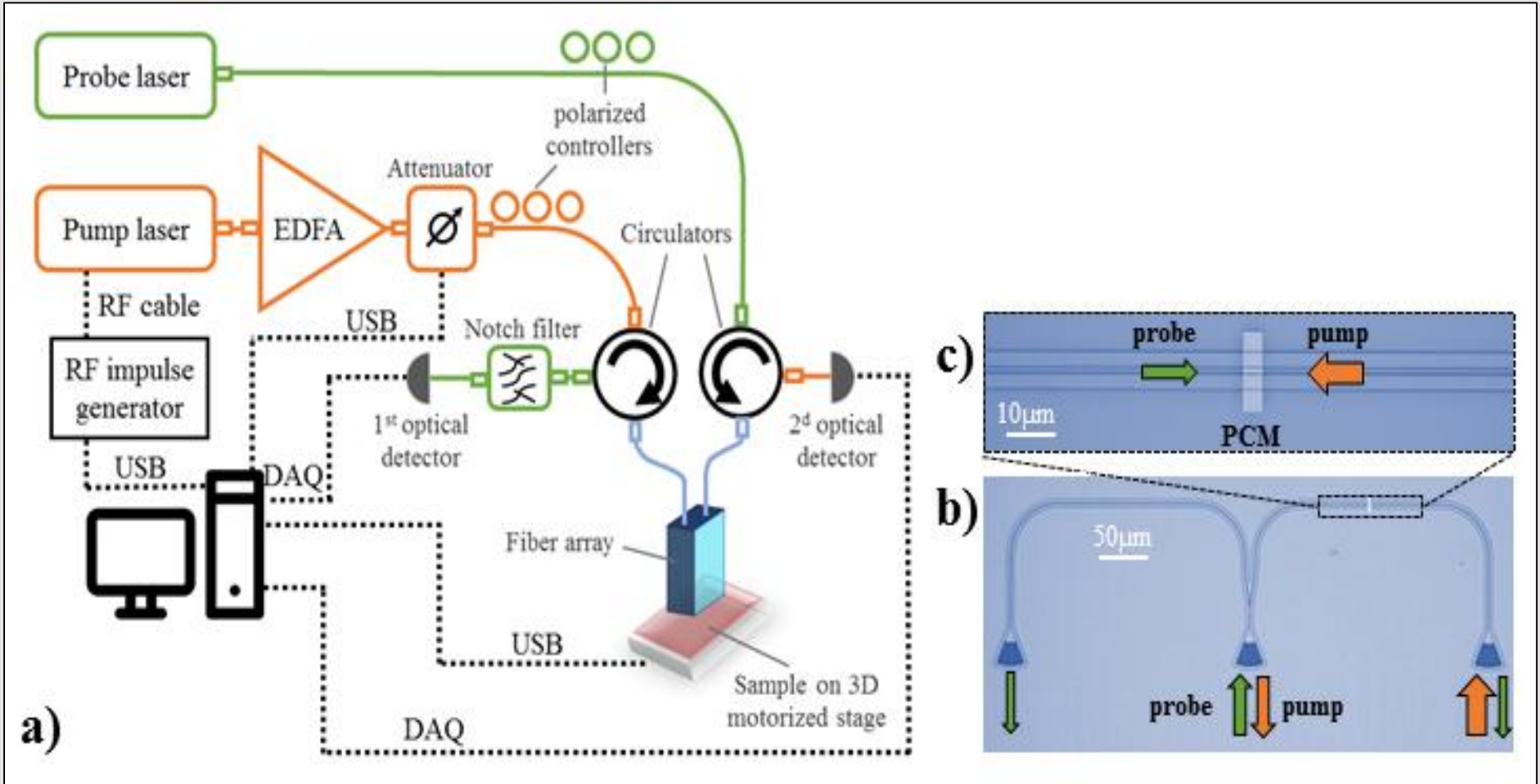
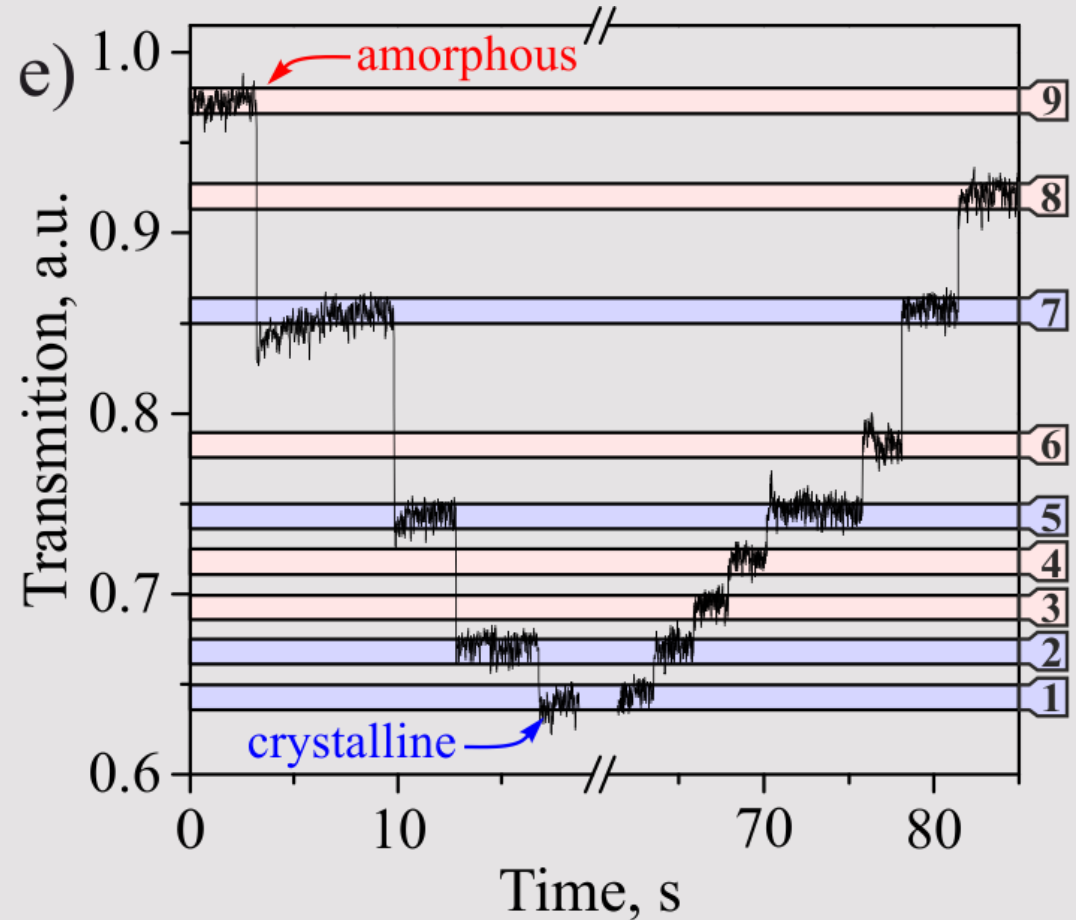
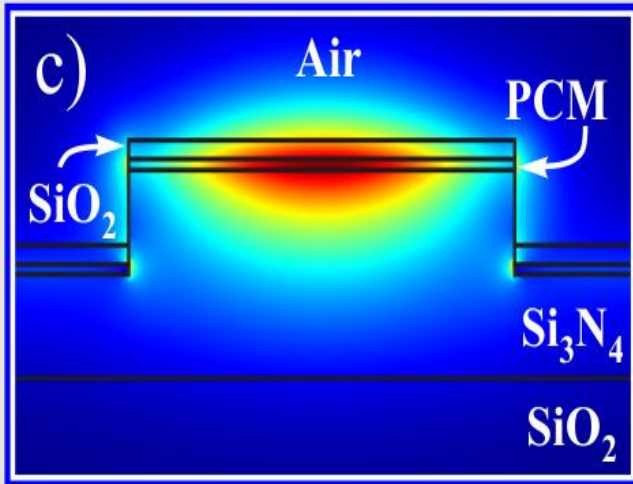
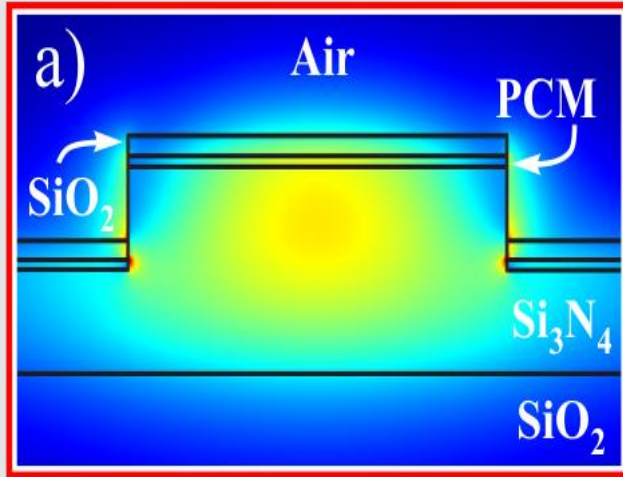


FIG. 5. (a) Optical transmission spectrum of the ORR without any GST (blue) and with the a-GST cell (black) measured in the C-range; (b) enlarged image of the optical transmission spectrum of ORR, before (black) and after a-GST deposition (blue) near the wavelength of $1.55 \mu\text{m}$. The red line shows the Lorentz fit. The corresponding values of the peak wavelength and the full width at half maximum before (λ_b, w_b) and after (λ_a, w_a) GST deposition are marked. (d) and (e) Dependence of the attenuation coefficient on the length of the a-GST and c-GST cells. The points are experimentally measured and calculated the data according to Eq. (1). The lines are the data of the 3D numerical calculation for films of different thicknesses: 20 nm (red solid line for c-GST and blue solid line for a-GST), 15 nm (gray dashed line), and 10 nm (black dashed line).



Schematic view of the experimental setup for the pump-probe measurements and the optical image of the fabricated balance splitter. The arrows show the direction of the probe (green) and pump (orange) signals.

- [1] S. Kozyukhin, et al. Laser-induced modification and formation of periodic surface structures (ripples) of amorphous GST225 phase change materials // Optics and Laser Technology 113 (2019) 87–94
- [2] S. Kozyukhin and et al. Specific Features of Formation of Laser-Induced Periodic Surface Structures on $\text{Ge}_2\text{Sb}_2\text{Te}_5$ Amorphous Thin Films under Illumination by Femtosecond Laser Pulses // PSS:B 257 (2020) P. 1900617

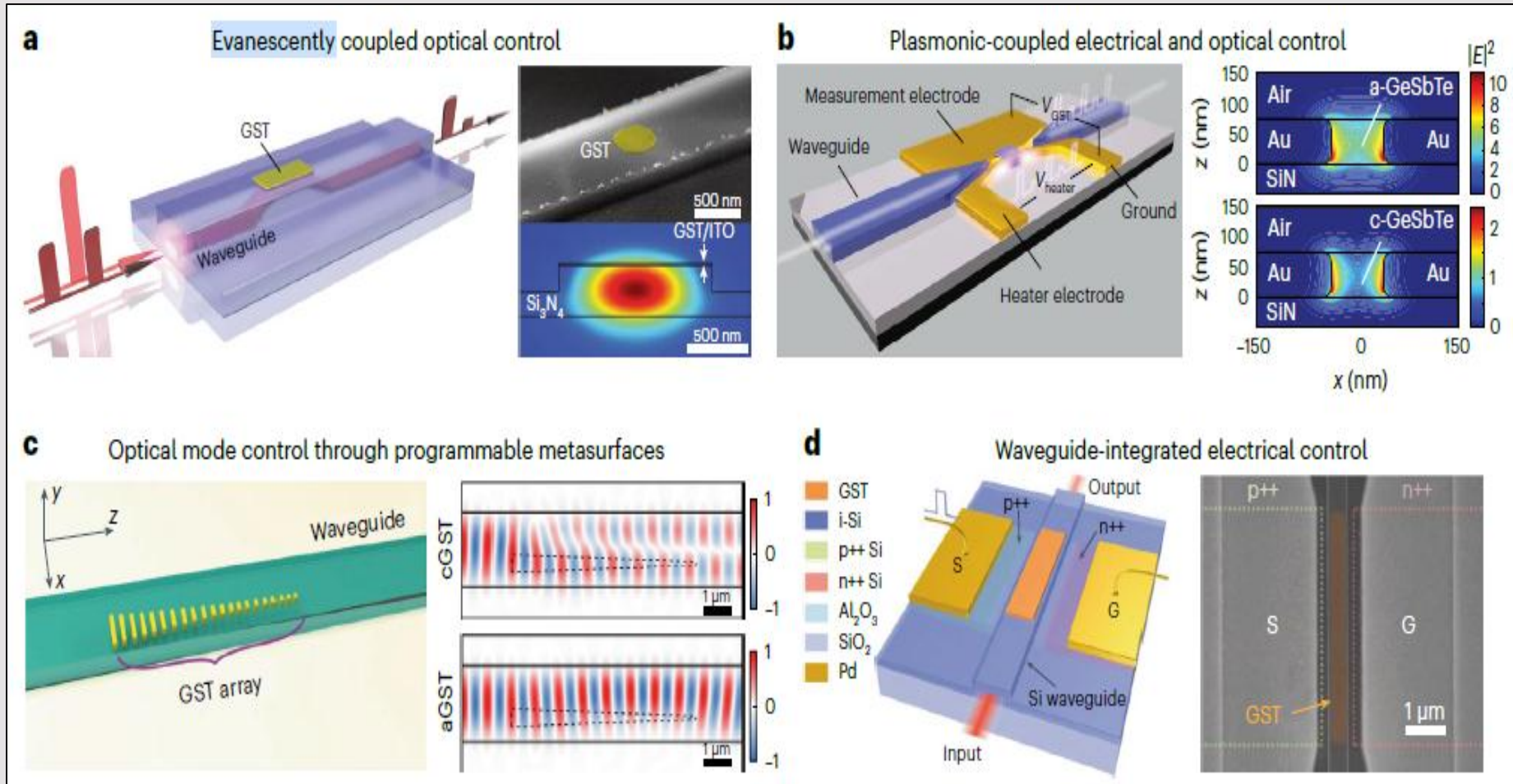


The 9 nonvolatile different levels for the nanophotonic were demonstrate

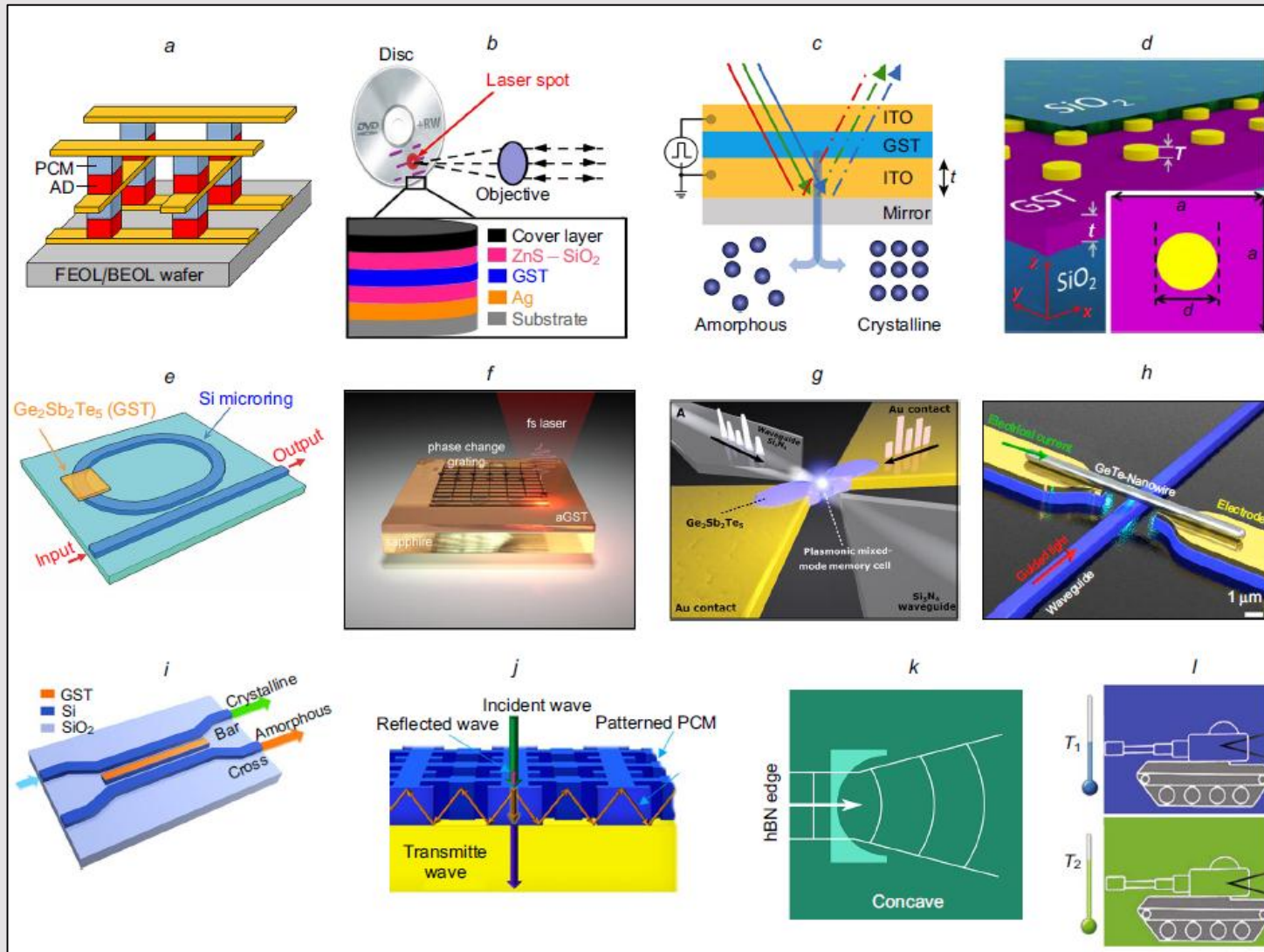
- [1] S. Kozyukhin, et al. Laser-induced modification and formation of periodic surface structures (ripples) of amorphous GST225 phase change materials // Optics and Laser Technology 113 (2019) 87–94
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Types of PCM devices



PCM application



(a) 3D-Xpoint electrical memory; (b) optical discs; (c) reflective displays; (d) hybrid metasurface; (e) racetrack microresonators; (f) diffraction gratings; (g) electro-optical element based on plasmonic waveguide; (h) optoelectronic integrated cell based on thin film waveguides; (i) waveguide switcher; (j) near-IR metasurfaces; (k) lenses, prisms and other elements for the control of parameters of surface waves; (l) thermal camouflage.



Спасибо за внимание!



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ReserchID: D-9575-2014

Scopus Id=54886204100